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Axion dark matter search results around $9.5 \mu\text{eV}$ at CAPP with a high-temperature superconducting cavity

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(CAPP) Jinsu Kim, Heesu Byun, Ohjoon Kwon, Seongtae Park, Dojun Youm, Woohyun Chung*, Caglar Kutlu, Jinmeyong Kim, Boris Ivanov, Sergey Uchaikin, Seonjeong Oh, Andrei Matlashov, and Yannis K. Sermertzidis.

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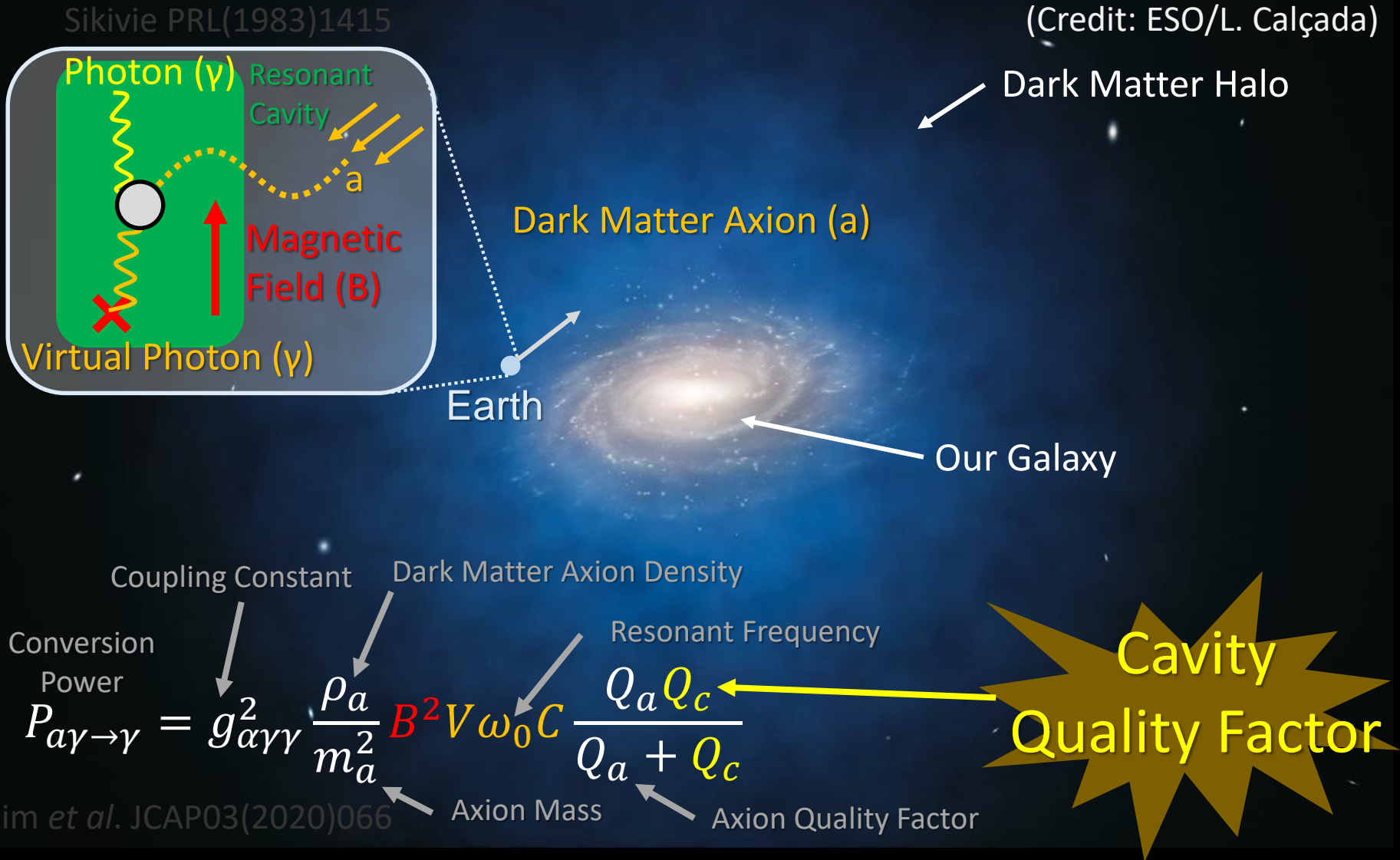
Outline

(Credit: ESO/L. Calçada)

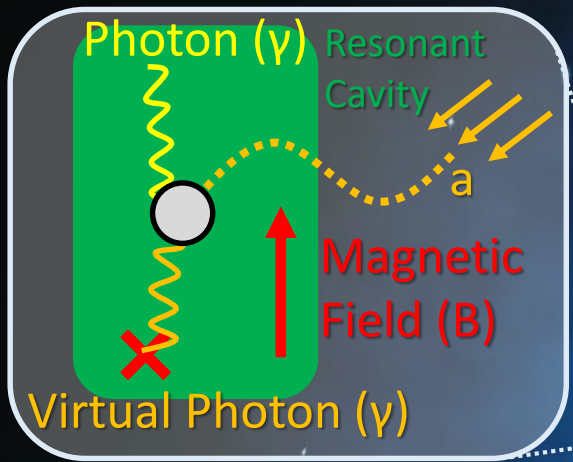
- Motivation & Goal
 - High Q factor superconducting cavity for dark matter axion haloscope
 - High T_c Superconductor (HTS)
- HTS Cavity Development
- Dark Matter Axion Search with HTS Cavity
- Recent Cavity Developments & Prospects
- Summary

Cavity Quality Factor in Axion Haloscope

(Credit: ESO/L. Calçada)



Sikivie PRL(1983)1415



Conversion Power

$$P_{a\gamma\rightarrow\gamma} = g_{a\gamma\gamma}^2 \frac{\rho_a}{m_a^2} B^2 V \omega_0 C \frac{Q_a Q_c}{Q_a + Q_c}$$

Coupling Constant
Dark Matter Axion Density
Resonant Frequency
Axion Mass
Axion Quality Factor

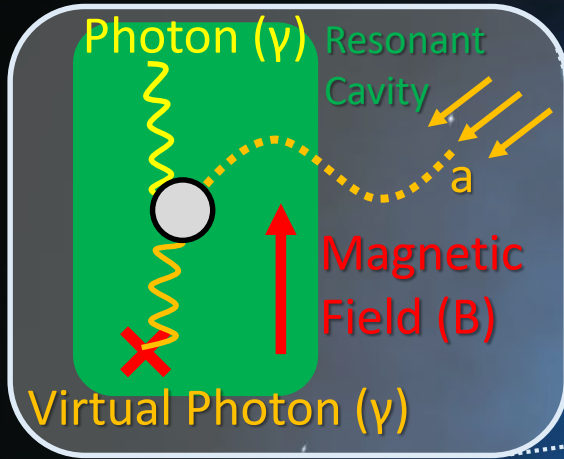
Cavity Quality Factor

Kim et al. JCAP03(2020)066

Cavity Quality Factor in Axion Haloscope

Sikivie PRL(1983)1415

(Credit: ESO/L. Calçada)



Scan Rate

$$\frac{df}{dt} \propto \frac{B^4 V^2 C^2}{k_B^2 T_{sys}^2} Q_l Q_a \left(\frac{1}{1 + Q_l/Q_a} \right)$$

Loaded Quality Factor

System Noise

if $Q_l > Q_a \approx 10Q_{Cu}$
: 10 years \rightarrow 1 year

Cavity Quality Factor

Axion Quality Factor (10^6)

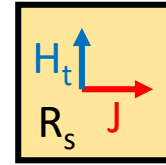
Kim et al. JCAP03(2020)066

Quality Factor of Superconducting Cavities

- Origin of Energy Loss $P_{surf} \propto R_s$

Low Surface Resistance
→ Superconductor (SC)

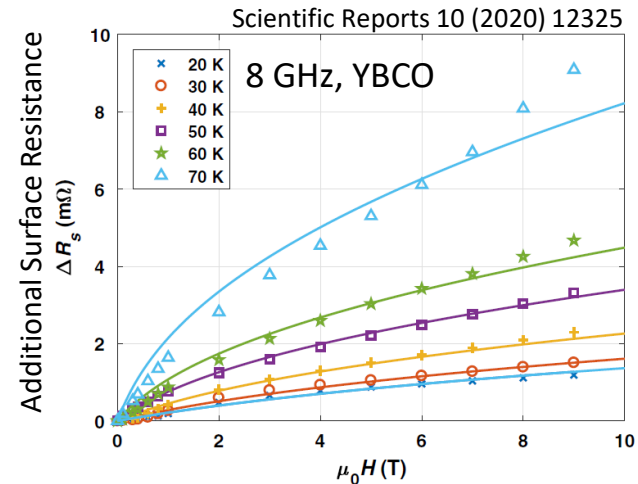
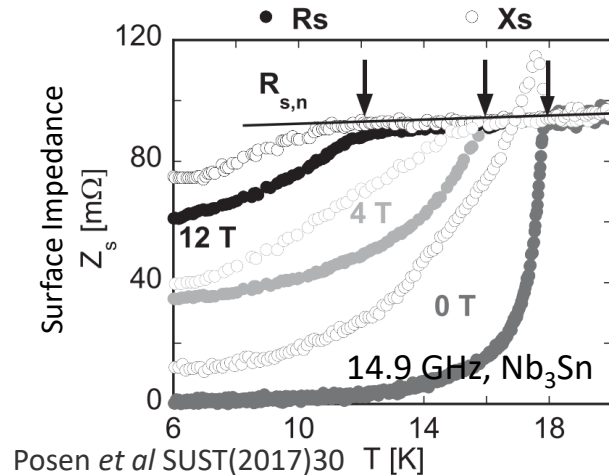
$$\frac{1}{Q} = \frac{P_{loss}}{\omega_0 U} = \frac{1}{\omega_0 U} P_{surf}$$



Surface Current Loss

High Q

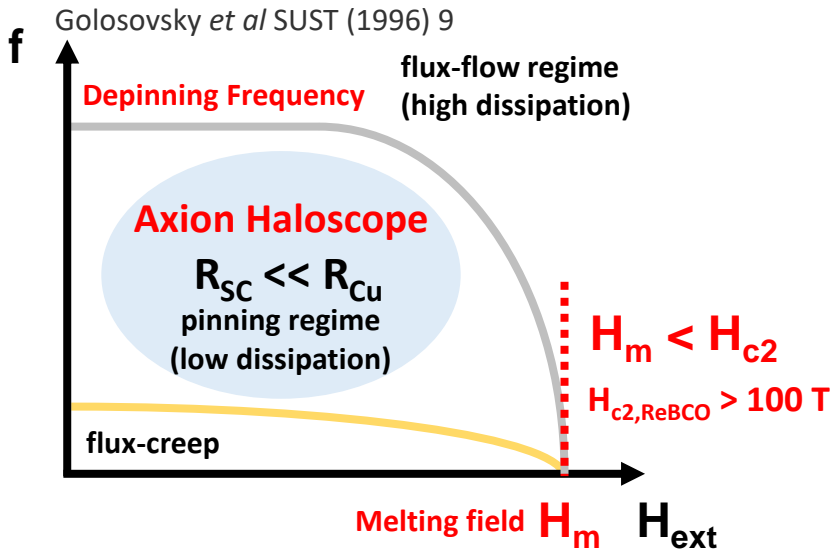
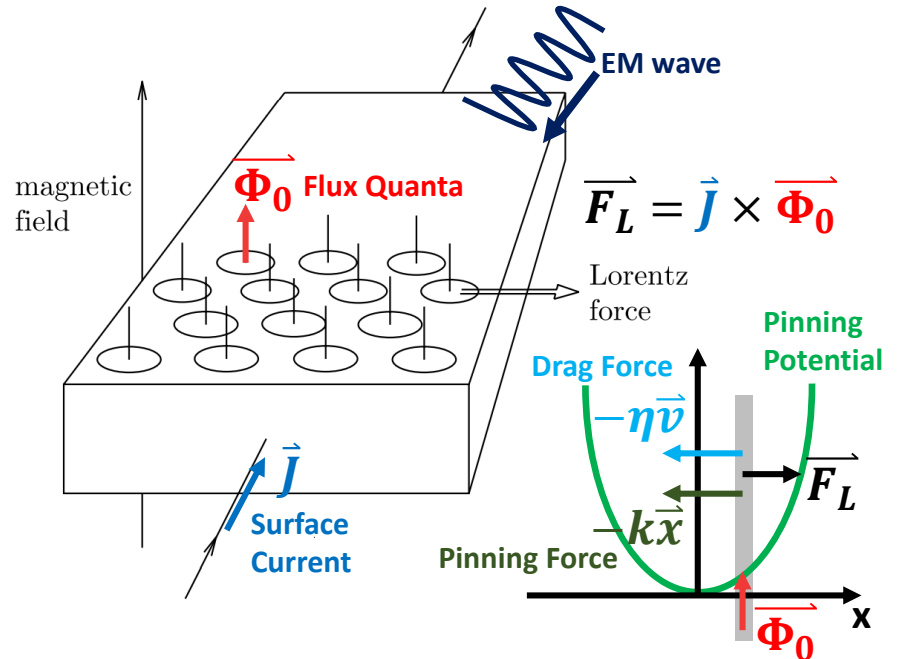
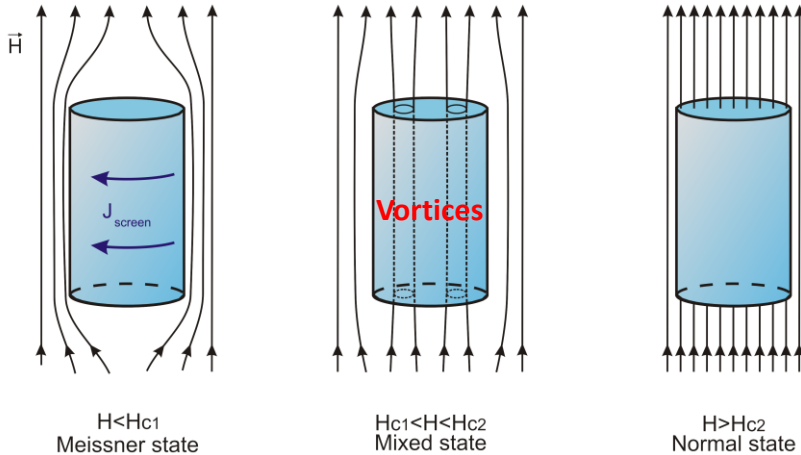
- Surface Resistance Increase in a High Magnetic Field



Superconductor in a High Magnetic Field

Three Phases of Type II Superconductor

<https://www.cee.elektro.dtu.dk/news/nyhed?id=E6796539-A36B-4CA5-BC31-CBDBBCA335D8>



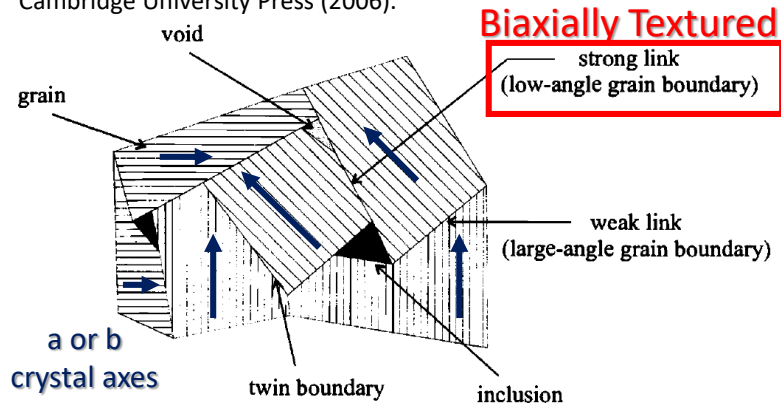
- Two criteria for evaluating materials
 - ✓ Large upper critical field ($H_{c2} > 30 \text{ T}$)
 - Lower Vortex Density
 - ✓ High depinning frequency ($\omega_0 > 1 \text{ GHz}$)
 - $\omega_0 = k / \eta$
 - $\omega \gg \omega_0$ (Drag force \gg Pinning force)

Material Evaluation

100 mK 8 GHz	R_s (B = 0 T) (Ohm)	R_s (B = 8 T, c) (Ohm)	Critical Field (H_{c2})	Depinning Frequency
OFHC Cu (Metal)	$\sim 7E-3$	$\sim 7E-3$	None	None
Low Temperature Superconductors (LTS)				
NbTi (LTS) <small>Gatti et al. PRD(2019)</small>	$\sim 1E-6$	$\sim 4e-3$	Small ~ 13 T	~ 45 GHz
Nb ₃ Sn (LTS) <small>Alimenti et al. SUST(2020)</small>	$\sim 1E-6$?	~ 25 T	Small ~ 6 GHz
High Temperature Superconductors (HTS)				
Bi-2212 (HTS) Bi-2223 (HTS)	$\sim 1E-5$?	> 100 T (ab) <small>Larbalestier et al. Nature(2001)</small>	Weak Pinning ?
Tl-1223 (HTS)	$\sim 1E-5$	$\sim 1e-4$ <small>Calatroni et al. SUST(2017)</small>	> 100 T (ab) <small>Larbalestier et al. Nature(2001)</small>	12 – 480 MHz <small>Calatroni et al. SUST(2017)</small>
ReBCO (HTS)	$\sim 1E-5$ <small>Ormeno et al. PRB(2001)</small>	$\sim 1e-4$ <small>Romanov et al. Scientific Reports(2020)</small>	> 100 T (ab) <small>Larbalestier et al. Nature(2001)</small>	Strong Pinning 10 – 100 GHz <small>Romanov et al. Scientific Reports(2020)</small>

Biaxially-Textured ReBCO on 3D Surface

M. J. Lancaster, "Passive microwave device applications of HTS",
Cambridge University Press (2006).



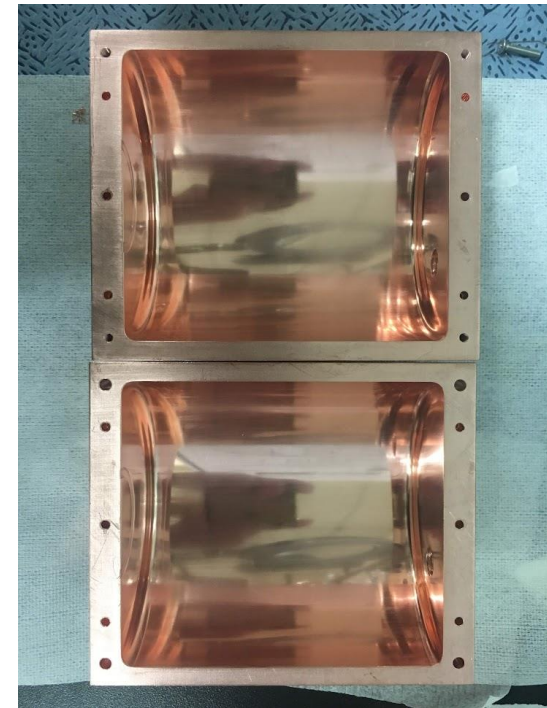
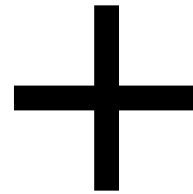
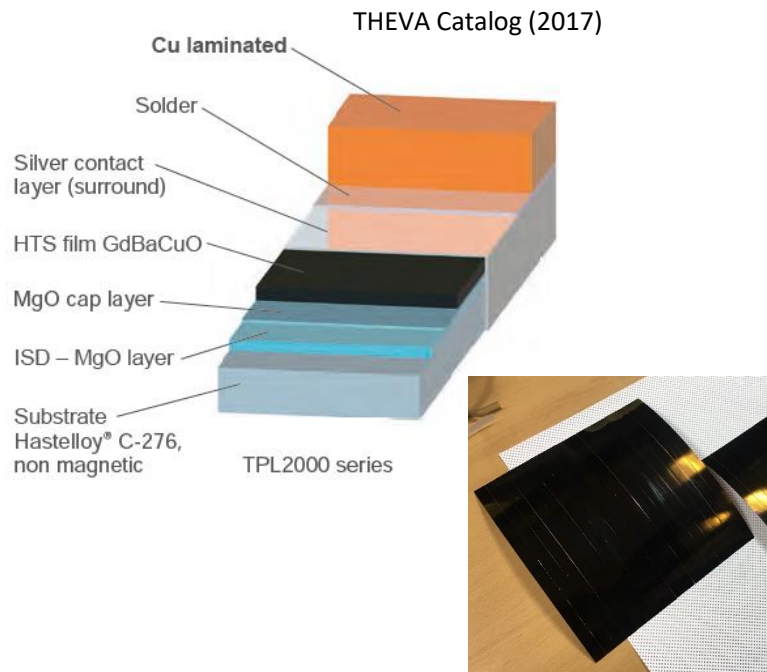
Ion-beam?
Biaxially-Textured Substrate?
MgO deposition?

- Weak links at grain boundaries degrades surface resistance.
- Biaxial texture is essential to avoid weak links.
- Directly forming a biaxially-textured ReBCO film on the deeply concaved inner surface of the cavities is difficult.
- **Can we make a cavity with ReBCO tapes?**

HTS Cavity Development in CAPP

CAPP's Solution

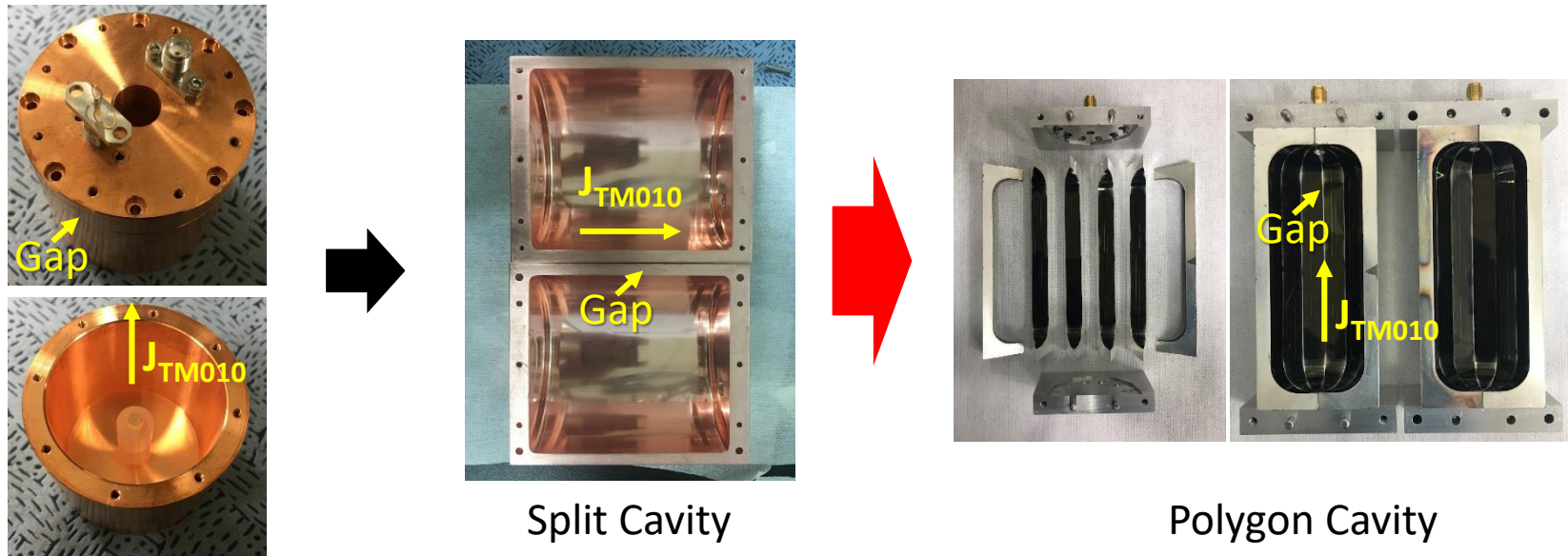
Well-textured Commercial ReBCO Tapes + Cavity Body → 3D HTS Cavity



2D Material

3D Surface

HTS Microwave Cavity Design Background



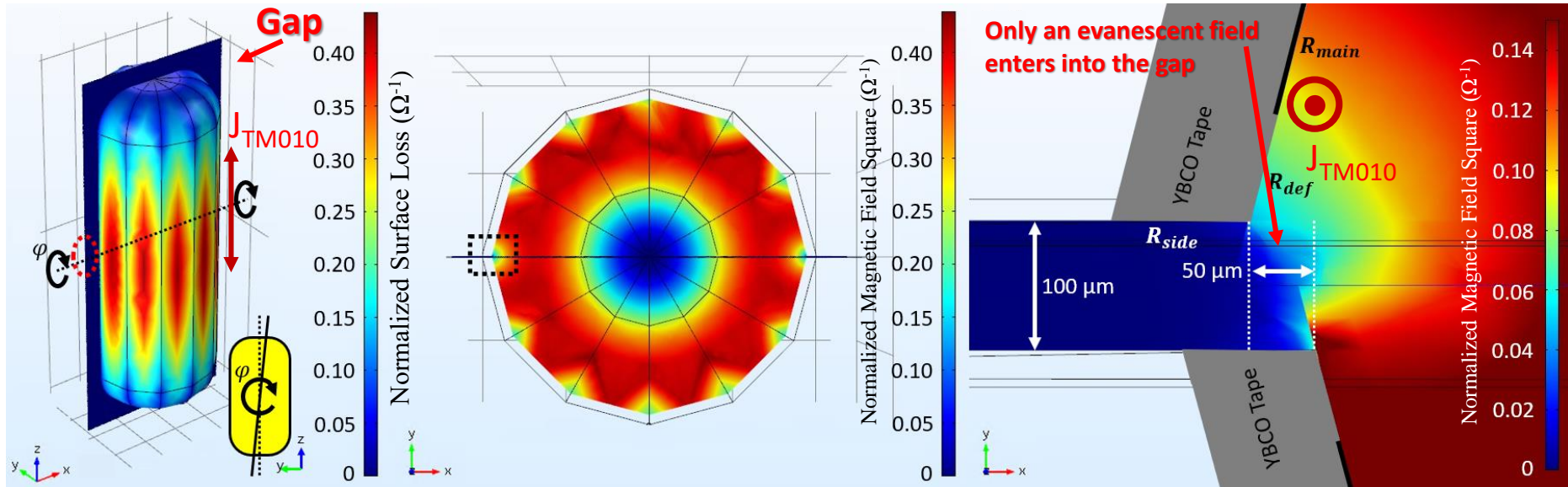
➤ Cutting in surface current direction in TM_{010} mode.

- The split cavity has been used in axion haloscope experiment at CAPP. [Phys. Rev. Lett. 126 (2021) 191802
Phys. Rev. Lett. 125 (2020) 221302]
- Only evanescent field enter into the gaps

➤ We generalized split cavity concept for HTS microwave cavities.

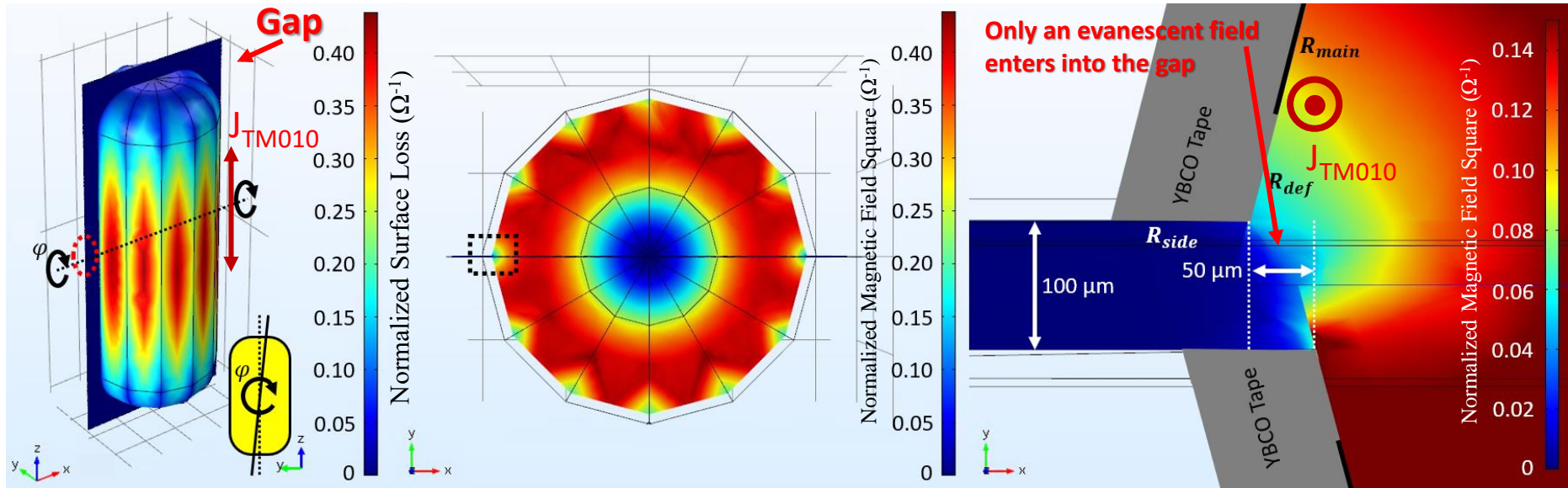
• **N polygon structure with N gaps**

HTS Microwave Cavity Design Simulation



- Surface current direction is parallel to the in-plane direction of gaps.
- Only evanescent field enter into a gap.
- Misalignments are considered based on fabrication error.
 - Gap geometry: Gap tilting, Step between superconducting main surfaces
 - Surface Condition: Metal on the gap sides (R_{side} , Ag), Defects on the main surface (R_{def} , Ni-9W).

N Gaps Do Not Degrade Q_{TM010}



N gaps do not degrade Q factor less than axion Q factor (10^6)

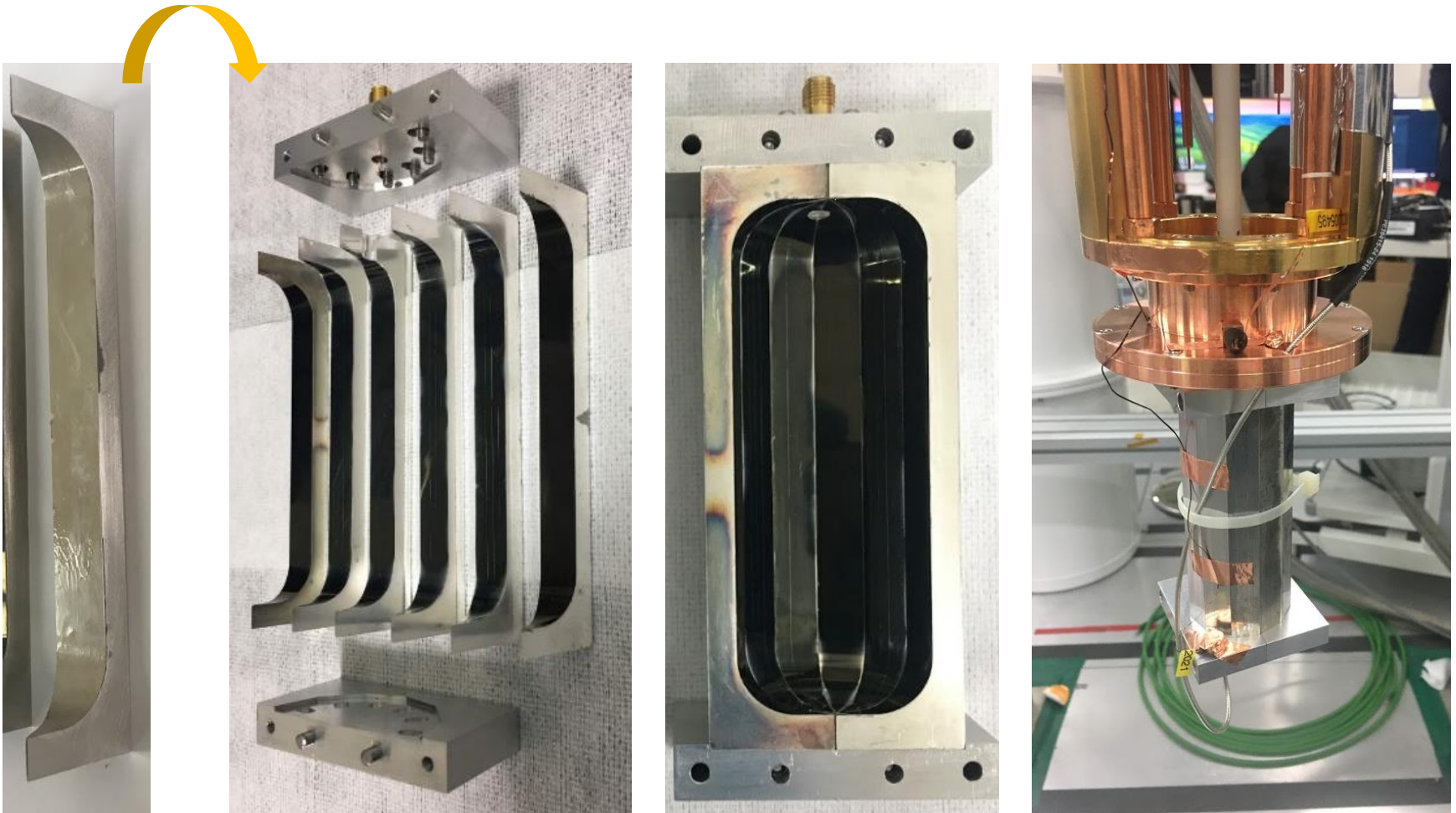
Condition	R_{side} (m Ω)	R_{def} (m Ω)	Q
VGs	0	0	$\sim 10^{12}$
TGs	0	0	$\sim 10^8$
TSGs	0	0	3×10^7
TSGs + Silver Side	Ag (5 m Ω)	0	2×10^7
TSGs + Silver Side + Silver Edge	Ag (5 m Ω)	1 % Ag (5 m Ω)	5×10^6
TSGs + Silver Side + Silver Edge + Ni-9W Defect	Ag (5 m Ω)	1 - 5 % Ni-9W (50 m Ω)	$\sim 10^5$

Surface defect can degrade Q factor less than 10^6

TABLE I: Quality factor results in various conditions. The Q factor values are the estimations for a case of 20 μm gaps. The first three conditions are vertical gaps (VG), tilted gaps (TG), and tilted stepped gaps (TSG).

HTS Cavity Construction

Etching: Ammonia Water + Hydrogen Peroxide



6.9 GHz Polygon Cavity

- (2019) First Prototype HTS Cavity
 - ✓ (August 15th) **$Q \sim 330,000$ at 8 T**

PHYSICAL REVIEW APPLIED 17, L061005 (2022)

Letter

Biaxially Textured $\text{YBa}_2\text{Cu}_3\text{O}_{7-x}$ Microwave Cavity in a High Magnetic Field for a Dark-Matter Axion Search

Danho Ahn^{1,2}, Ohjoon Kwon,² Woohyun Chung^{2,*}, Wonjun Jang,^{3,†} Doyu Lee,^{2,‡} Jinhwan Lee,⁴ Sung Woo Youn², HeeSu Byun,² Dojun Youm,¹ and Yannis K. Semertzidis^{1,2}

¹Department of Physics, Korea Advanced Institute of Science and Technology (KAIST), Daejeon 34141, Republic of Korea

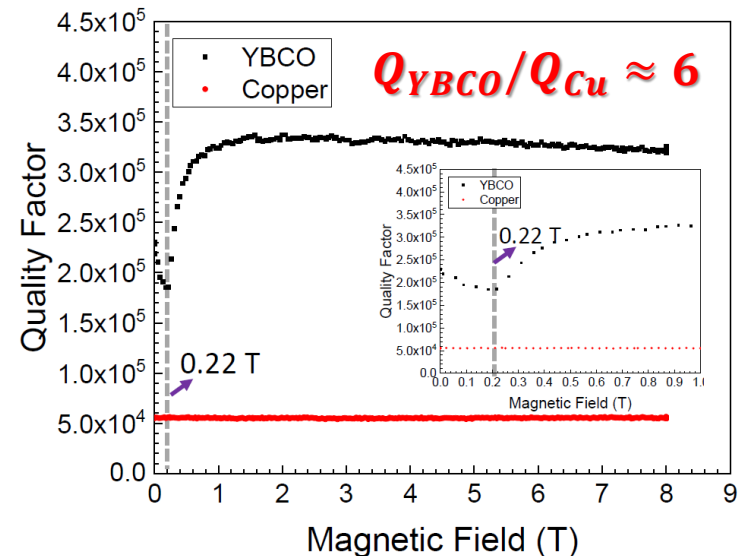
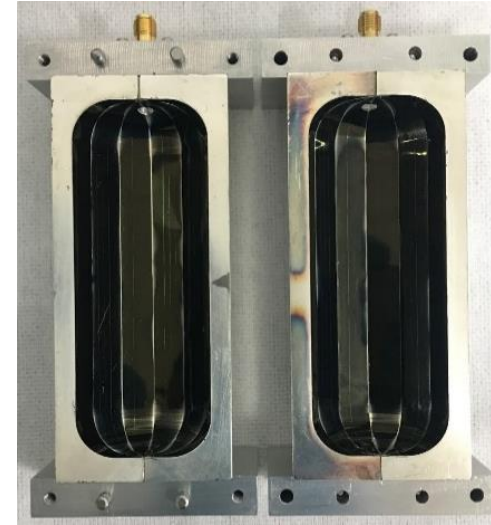
²Center for Axion and Precision Physics Research, Institute for Basic Science, Daejeon 34051, Republic of Korea

³Center for Quantum Nanoscience, Institute for Basic Science, Seoul 33760, Republic of Korea

⁴Center for Artificial Low Dimensional Electronic Systems, Institute for Basic Science, Pohang 37673, Republic of Korea

Ⓞ (Received 10 March 2022; accepted 5 May 2022; published 28 June 2022)

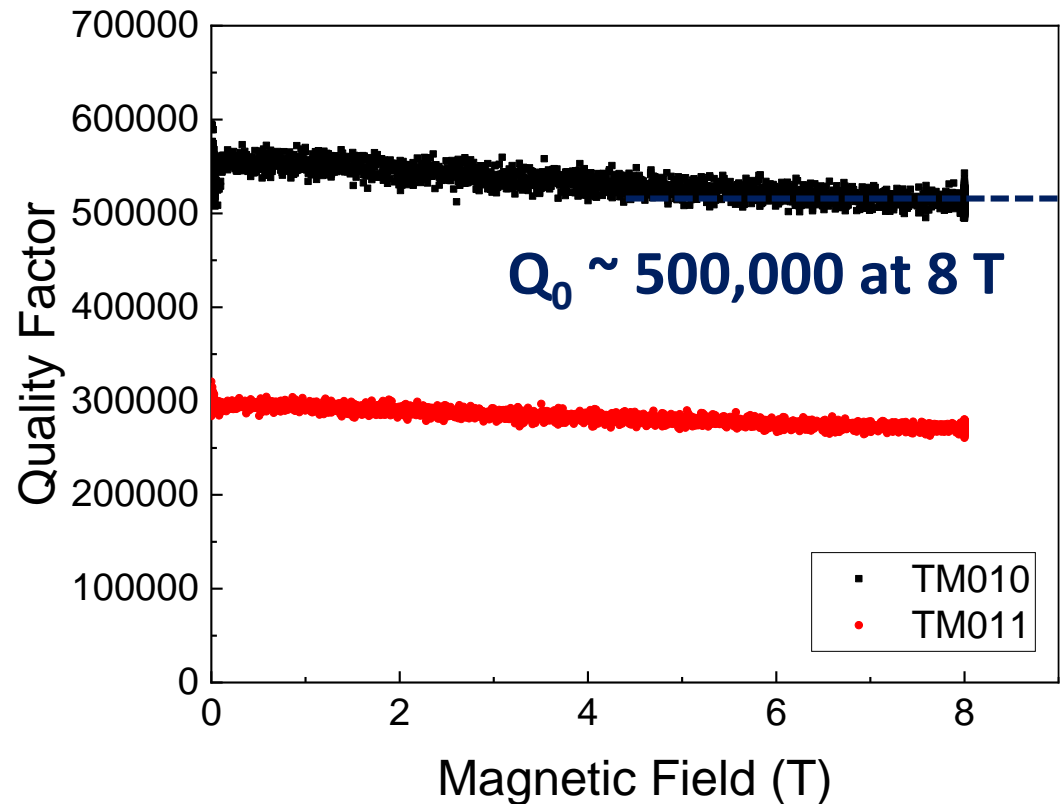
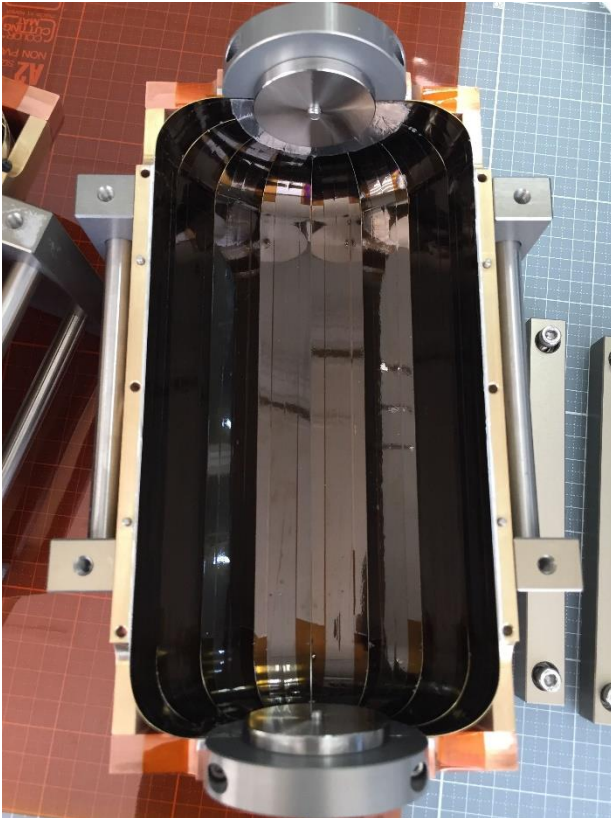
A high-quality (Q)-factor microwave resonator in the presence of a strong magnetic field can have a wide range of applications, such as in axion dark matter searches where the two aspects must coexist to enhance the experimental sensitivity. We introduce a polygon-shaped cavity design with biaxially textured $\text{YBa}_2\text{Cu}_3\text{O}_{7-x}$ superconducting tapes covering the entire inner wall. Using a 12-sided polygon cavity, we obtain substantially improved Q factors of the 6.9-GHz TM_{010} mode at 4 K with respect to a copper cavity and observe no considerable degradation in the presence of magnetic fields up to 8 T.



2.3 GHz HTS Cavity for Axion Haloscope

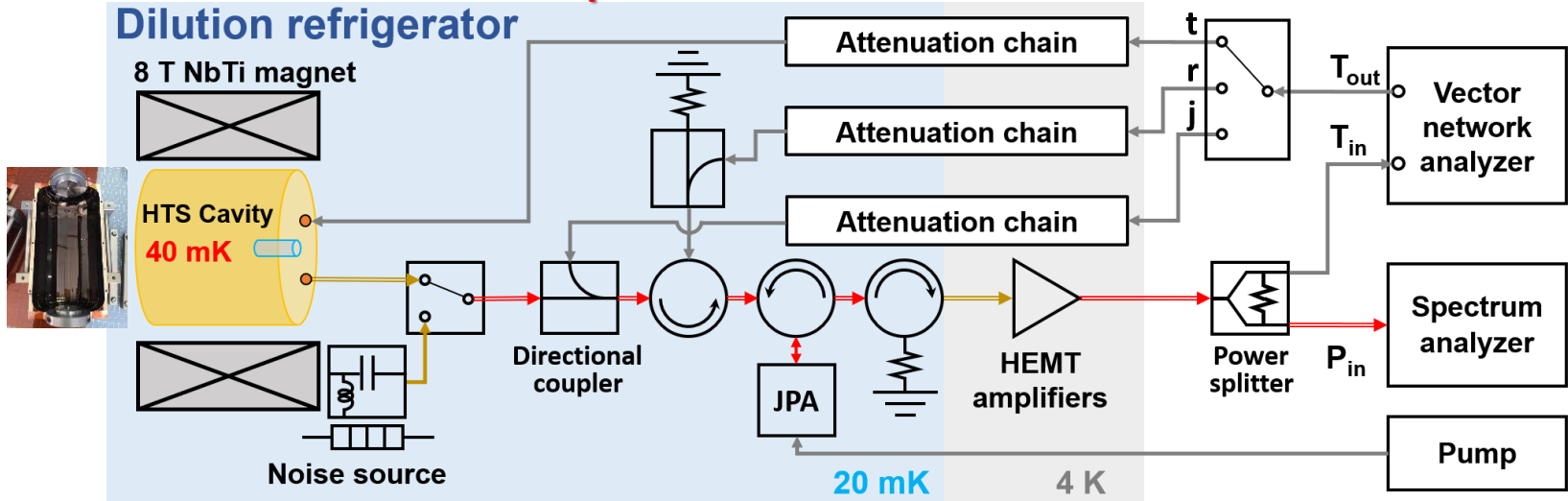
➤ 2.3 GHz HTS Cavity

✓ (January 18th, 2020) **$Q \sim 500,000$ at 8 T** (THEVA GdBCO Tape, 1.5 L)



Axion Search with Superconducting Cavity

CAPP-PACE Detector Setup



➤ Total System Noise ($T_{sys} = T_{eff} + T_{add}$)

- Effective cavity noise temperature ($T_{eff} \approx 60\text{mK}$)

$$\checkmark \quad T_{eff} = \frac{h\nu}{k_B} \left(\frac{1}{e^{h\nu/k_B T_{phy}} - 1} + \frac{1}{2} \right), \quad T_{phy} \text{ (cavity physical temperature } \sim 40 \text{ mK)}$$

- Added noise by the receiver chain ($T_{add} \approx 120\text{mK}$)

- Spectrum Analyzer Efficiency ($\eta \approx 0.7$)

$$\frac{df}{dt} = \eta \frac{4}{5} \frac{1}{SNR^2} \left(\frac{P_0}{k_B T_{sys}} \frac{\beta}{1 + \beta} \right)^2 \frac{Q_l Q_a^2}{Q_l + Q_a}$$

CAPP-PACE Detector History

	HEMT Run Phys. Rev. Lett. 126 (2021)	JPA Run On ArXiv, Will submit soon (Mr. Jinsu Kim <i>et al.</i>)	SC Run Re-scanning Now
Frequency Range	2.457 – 2.749 GHz	2.27 – 2.30 GHz	2.273 – 2.295 GHz
Magnetic Field (B)	7.2 T	7.2 T	6.95 T
Volume (V)	1.12 L	1.12 L	1.5 L
Quality Factor (Q_0)	100,000	100,000	500,000
Geometrical Factor (C)	0.51 – 0.66	0.45	0.51 – 0.65
System Noise (T_{sys})	~ 1.1 K	~ 200 mK	~ 180 mK
Scan Rate (Arb.)	1	18	150

$$\propto B^4 V^2 C^2 Q_0 / T_{\text{sys}}^2$$

CAPP-PACE Detector History

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Frequency Range	2.457 – 2.749 GHz	2.27 – 2.30 GHz	2.273 – 2.295 GHz
Magnetic Field (B)	7.2 T	PHYSICAL REVIEW LETTERS 126, 191802 (2021)	
Volume (V)	1.12 L	First Results from an Axion Haloscope at CAPP around 10.7 μeV Ohjoon Kwon ¹ , Doyu Lee ^{1,†} , Woohyun Chung ^{1,*} , Danho Ahn ^{2,1} , HeeSu Byun ¹ , Fritz Caspers ^{3,4} , Hyoungsoo Choi ² , Jihoon Choi ^{1,‡} , Yonuk Chong ^{5,8} , Hoyong Jeong ⁶ , Junu Jeong ^{2,1} , Jihn E. Kim ⁷ , Jinsu Kim ^{2,1} , Çağlar Kutlu ^{2,1} , Jihwan Lee ⁸ , MyeongJae Lee ¹ , Soohyung Lee ¹ , Andrei Matlashov ¹ , Seonjeong Oh ¹ , Seongtae Park ¹ , Sergey Uchaikin ¹ , SungWoo Youn ¹ and Yannis K. Semertzidis ^{1,2} ¹ Center for Axion and Precision Physics Research (CAPP), IBS, Daejeon 34051, Republic of Korea ² Department of Physics, KAIST, Daejeon 34141, Republic of Korea ³ CERN, European Organization for Nuclear Research, CH-1211 Genve 23, Switzerland ⁴ ESI (European Scientific Institute) Archamps Technople, F-74160, France ⁵ Korea Research Institute of Standards and Science, Daejeon 34113, Republic of Korea ⁶ Department of Physics, Korea University, Seoul 02841, Republic of Korea ⁷ Department of Physics, Kyung Hee University, Seoul 02447, South Korea ⁸ Center for Artificial Low Dimensional Electronic Systems, IBS, Pohang 37673, Republic of Korea (Received 15 January 2021; accepted 24 March 2021; published 12 May 2021; corrected 11 August 2021) The Center for Axion and Precision Physics Research at the Institute for Basic Science is searching for axion dark matter using ultralow temperature microwave resonators. We report the exclusion of the axion mass range 10.7126–10.7186 μeV with near Kim-Shifman-Vainshtein-Zakharov (KSVZ) coupling sensitivity and the range 10.16–11.37 μeV with about 9 times larger coupling at 90% confidence level. This is the first axion search result in these ranges. It is also the first with a resonator physical temperature of less than 40 mK.	
Quality Factor (Q_0)	100,000		
Geometrical Factor (C)	0.51 – 0.66		
System Noise (T_{sys})	~ 1.1 K		
Scan Rate (Arb.) $\propto B^4 V^2 C^2 Q_0 / T_{\text{sys}}^2$	1	18	150

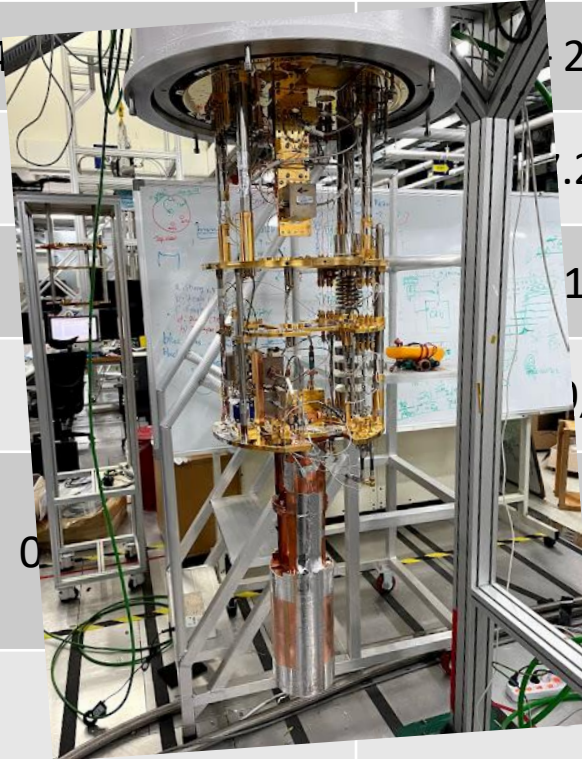
CAPP-PACE Detector History

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Frequency Range	2.457 – 2.749 GHz	2.27 – 2.30 GHz	2.273 – 2.295 GHz	
Magnetic Field (B)	7.2 T	7.2 T	6.95 T	
<p>Near-Quantum-Noise Axion Dark Matter Search at CAPP around 9.5 μeV</p> <p>Jinsu Kim,^{1,2} Ohjoon Kwon,² Çağlar Kutlu,^{1,2} Woohyun Chung,^{2,*} Andrei Matlashov,² Sergey Uchaikin,² Arjan Ferdinand van Loo,^{3,4} Yasunobu Nakamura,⁴ Seonjeong Oh,² HeeSu Byun,² Danho Ahn,^{1,2} and Yannis K. Semertzidis^{2,1}</p> <p>¹Department of Physics, KAIST, Daejeon 34141, Republic of Korea ²Center for Axion and Precision Physics Research (CAPP), IBS, Daejeon 34051, Republic of Korea ³RIKEN Center for Quantum Computing (RQC), Wako, Saitama 351-0198, Japan ⁴Department of Applied Physics, Graduate School of Engineering, The University of Tokyo, Bunkyo-ku, Tokyo 113-8656, Japan (Dated: July 28, 2022)</p> <p>We report the results of an axion dark matter search over an axion mass range of 9.39–9.51 μeV. A flux-driven Josephson parametric amplifier (JPA) was added to the cryogenic receiver chain. A system noise temperature of as low as 200 mK was achieved, which is the lowest recorded noise among published axion cavity experiments with phase-insensitive JPA operation. In addition, we developed a two-stage scanning method which boosted the scan speed by 26%. As a result, a range of two-photon coupling in a plausible model for the QCD axion was excluded with an order of magnitude higher in sensitivity than existing limits.</p>		1.12 L	1.5 L	
			100,000	500,000
			0.45	0.51 – 0.65
System Noise (T_{sys})	~ 1.1 K	~ 200 mK	~ 180 mK	
Scan Rate (Arb.)	1	18	150	

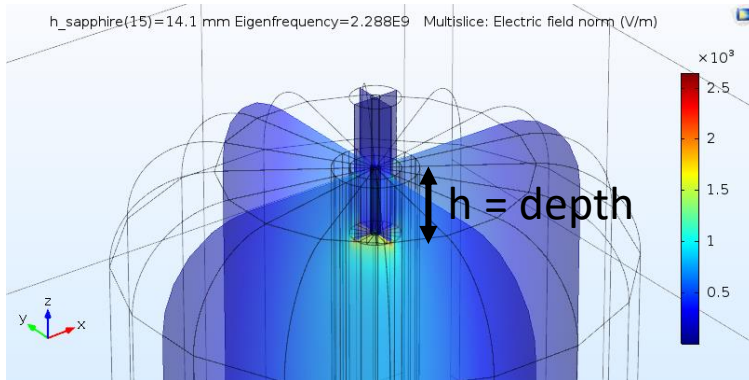
$$\propto B^4 V^2 C^2 Q_0 / T_{\text{sys}}^2$$

CAPP-PACE Detector History

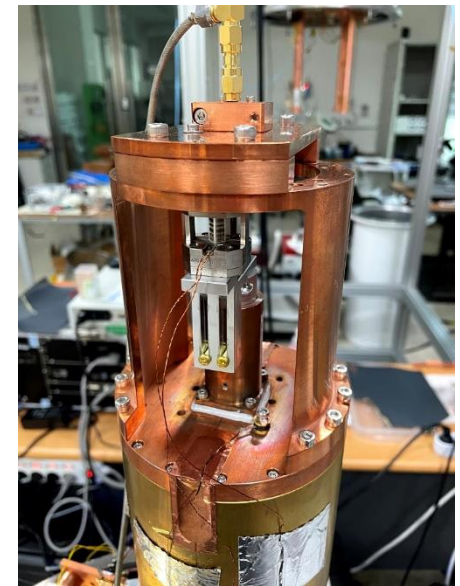
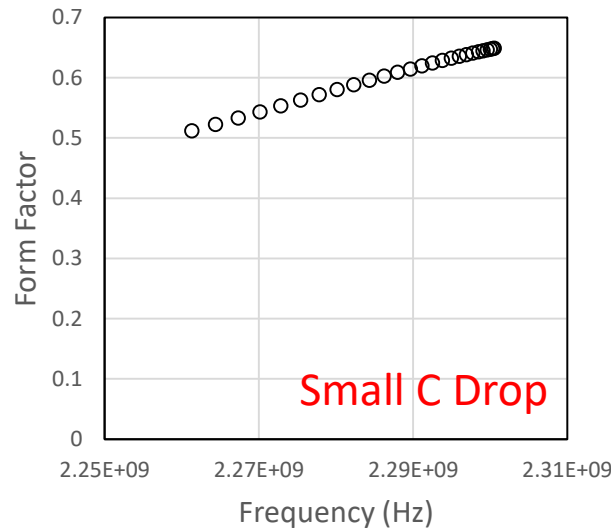
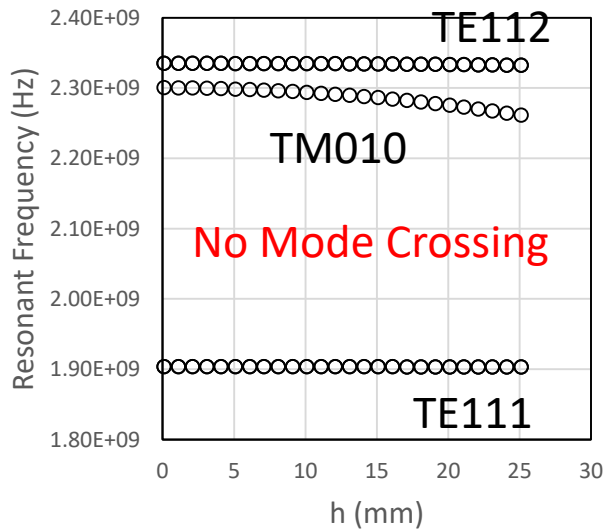
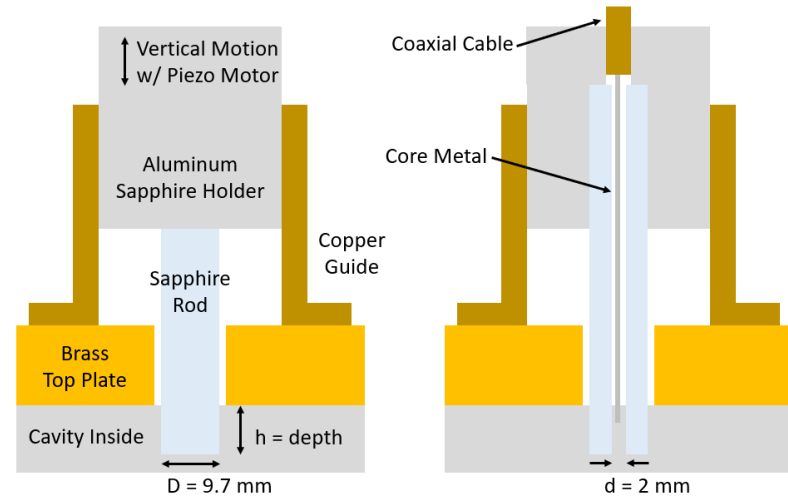
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Frequency Range	2.4	2.30 GHz	2.273 – 2.295 GHz
Magnetic Field (B)		1.2 T	6.95 T
Volume (V)		12 L	1.5 L
Quality Factor (Q_0)		10,000	500,000
Geometrical Factor (C)	0	45	0.51 – 0.65
System Noise (T_{sys})		1 mK	~ 180 mK
Scan Rate (Arb.) $\propto B^4 V^2 C^2 Q_0 / T_{\text{sys}}^2$	1	18	150



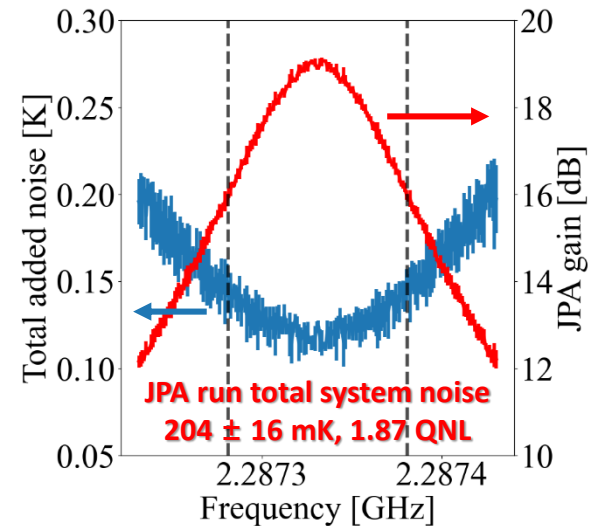
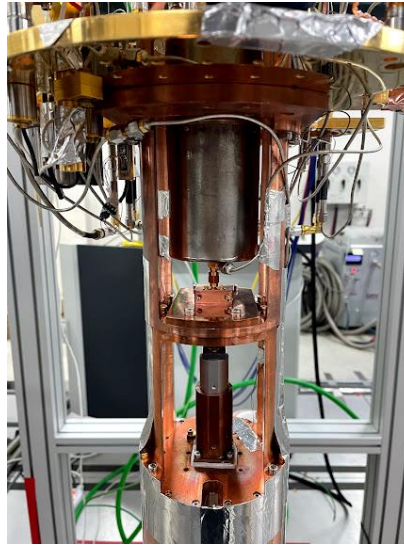
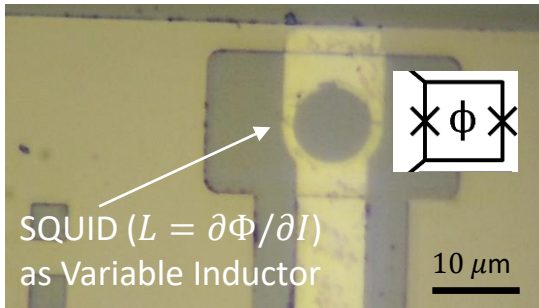
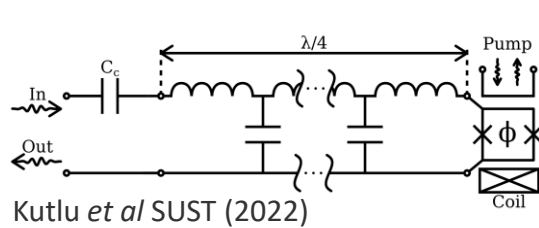
Tuning Mechanism



Simplified Tuning Simulation



Josephson Parametric Amplifier (JPA)



Kim *et al* ArXiv:2207.13597 (2022)

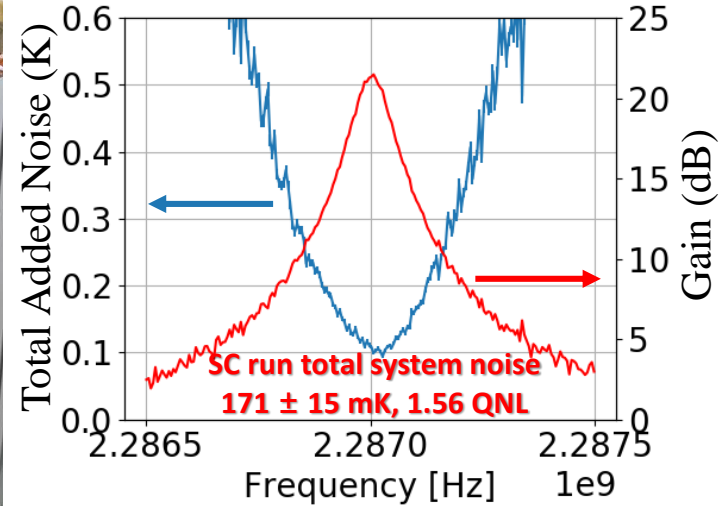
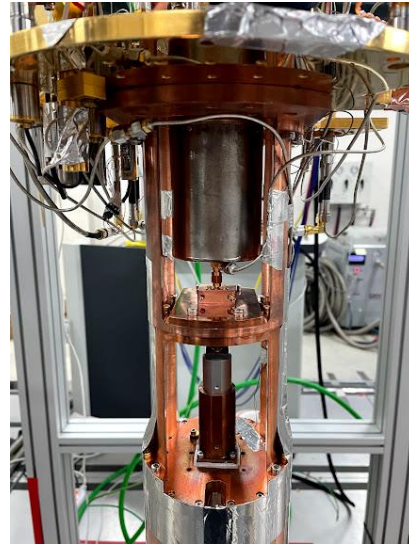
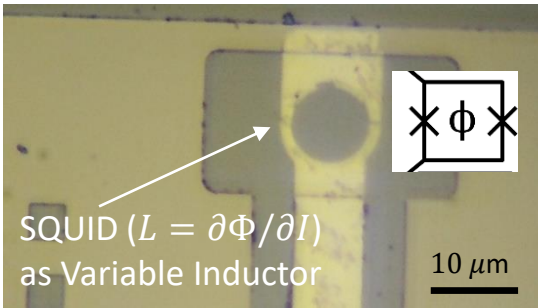
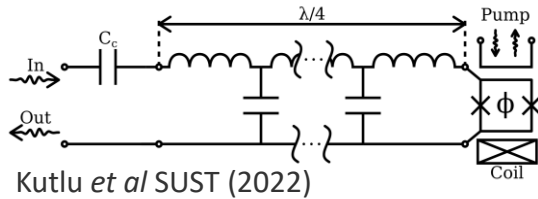
- JPA is Josephson junction based quantum-noise-limited amplifier
- CAPP Flux-driven JPA was developed in collaboration with Nakamura group at Univ. of Tokyo and RIKEN
- Operation range: 2.27 GHz – 2.30 GHz
- JPA was protected by two layer superconducting shield (shielding factor: roughly 1,500)
- Total system noise temperature

$$T_{\text{sys}} = T_{\text{cav}} + T_{\text{add}}, \quad T_{\text{add}} = (T_{\text{JPA,idler}} + T_{\text{JPA,irr}}) + \frac{T_{\text{postJPA}}}{G_{\text{JPA}}}$$

Total system noise $\rightarrow T_{\text{sys}}$
 Noise from cavity $\rightarrow T_{\text{cav}}$
 Chain added noise $\rightarrow T_{\text{add}}$
 JPA irreducible noise in the phase-insensitive operation $\rightarrow T_{\text{JPA,irr}}$
 JPA added noise from idler photon $\rightarrow T_{\text{JPA,idler}}$
 Added noise generated in the post-JPA chain $\rightarrow T_{\text{postJPA}}$
 JPA Gain $\rightarrow G_{\text{JPA}}$

$$T_{\text{JPA,idler}} = T_{\text{cav}} = \frac{h\nu}{k_B} \left(\frac{1}{e^{h\nu/k_B T_{\text{phy}}} - 1} + \frac{1}{2} \right)$$

Josephson Parametric Amplifier (JPA)



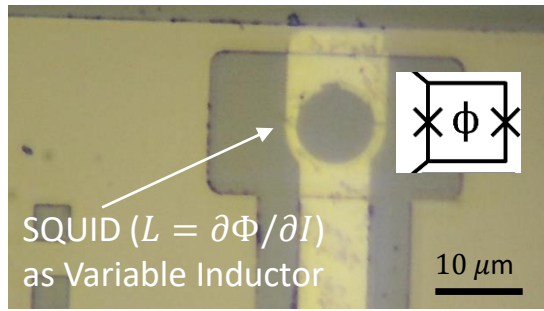
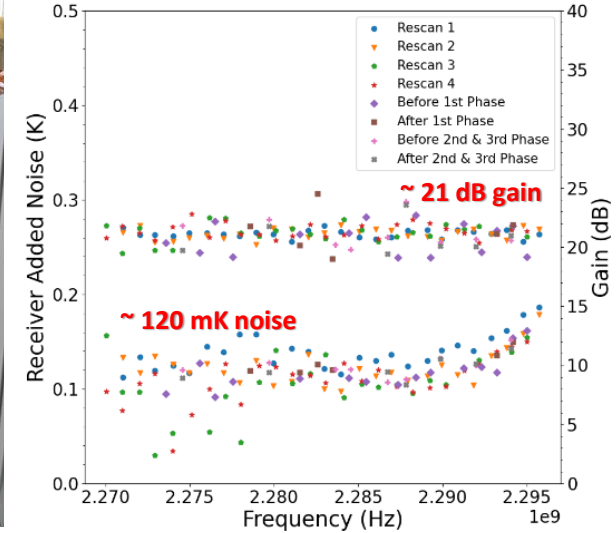
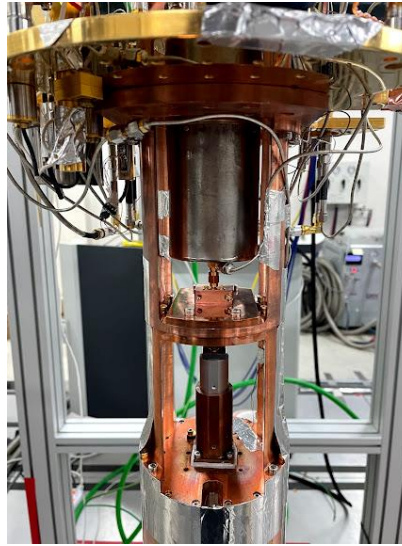
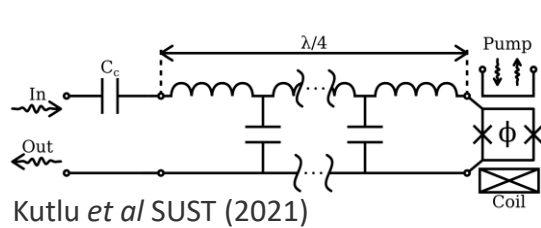
- JPA is Josephson junction based quantum-noise-limited amplifier
- CAPP Flux-driven JPA was developed in collaboration with Nakamura group at Univ. of Tokyo and RIKEN
- Operation range: 2.27 GHz – 2.30 GHz
- JPA was protected by two layer superconducting shield (shielding factor: roughly 1,500)

- Total system noise temperature

$$T_{sys} = T_{cav} + T_{add}, \quad T_{add} = (T_{JPA,idler} + T_{JPA,irr}) + \frac{T_{postJPA}}{G_{JPA}}$$

Total system noise $\leftarrow T_{sys}$
 Noise from cavity $\leftarrow T_{cav}$
 Chain added noise $\leftarrow T_{add}$
 JPA irreducible noise in the phase-insensitive operation $\leftarrow T_{JPA,irr}$
 JPA added noise from idler photon $\leftarrow T_{JPA,idler}$
 Added noise generated in the post-JPA chain $\leftarrow T_{postJPA}$
 JPA Gain $\leftarrow G_{JPA}$

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Noise from cavity

JPA irreducible noise in the phase-insensitive operation

Total system noise

Chain added noise

JPA added noise from idler photon

$$T_{\text{add}} = (T_{\text{JPA,idler}} + T_{\text{JPA,irr}}) + \frac{T_{\text{postJPA}}}{G_{\text{JPA}}}$$

Added noise generated in the post-JPA chain

JPA Gain

$$T_{\text{JPA,idler}} = T_{\text{cav}} = \frac{h\nu}{k_B} \left(\frac{1}{e^{h\nu/k_B T_{\text{phy}}} - 1} + \frac{1}{2} \right)$$

Superconducting Cavity Run Operation

- At 2.3 GHz for $g_\gamma = 0.99 \times g_\gamma^{KSVZ}$ axion

B_0	V	C	Q_0	β	SNR	η	T_{tot}
6.95 T	1.5 L	~ 0.6	430,000	~ 1.75	3.5	0.7	~ 180 mK

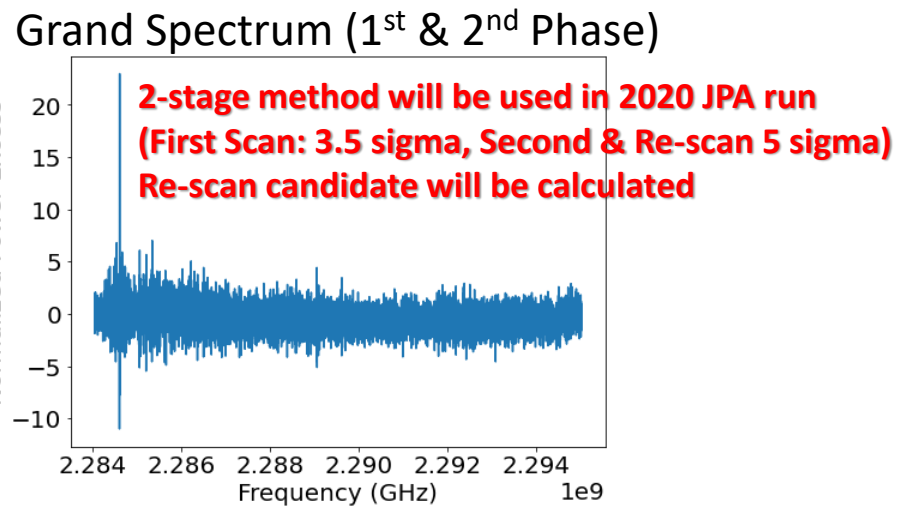
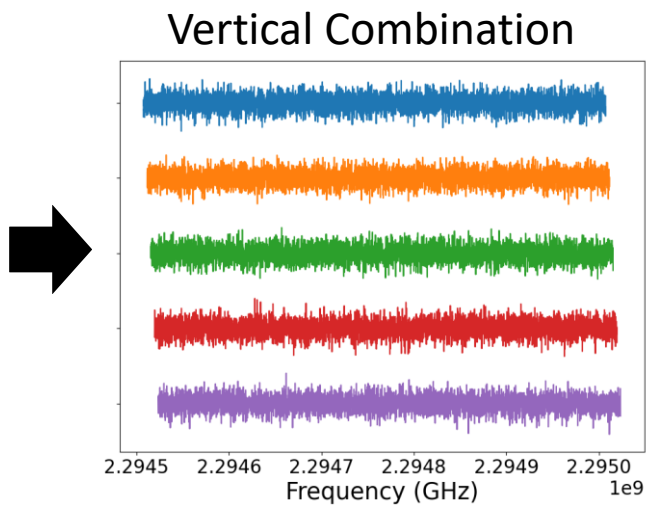
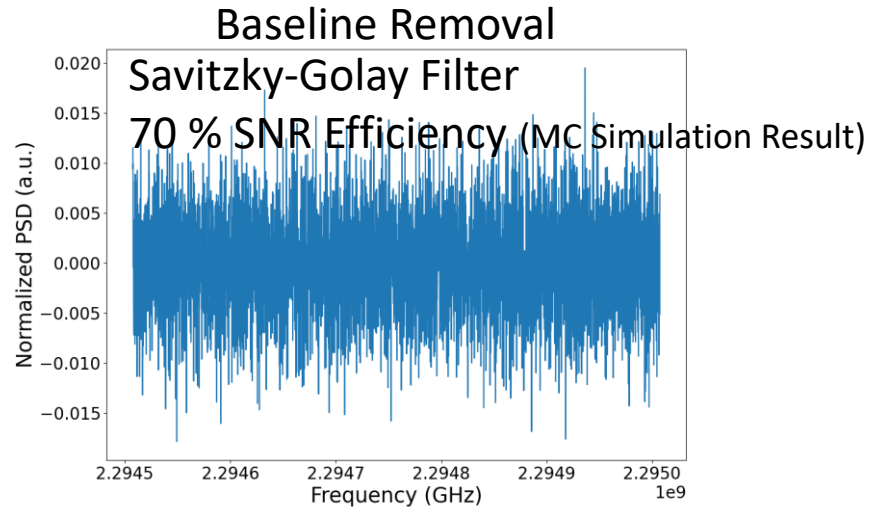
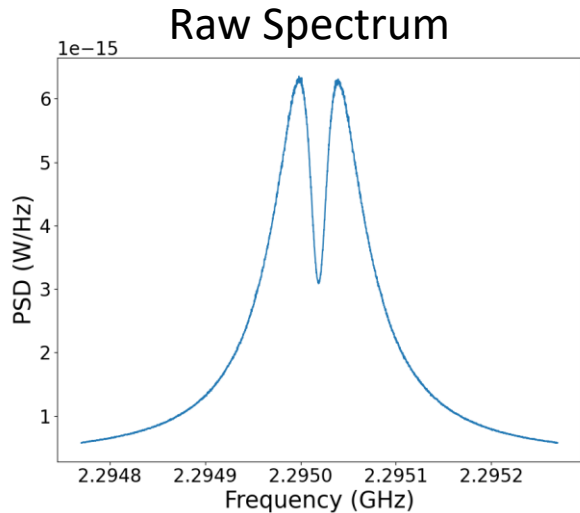
~ 0.6 MHz / day

- For 2272 – 2295 MHz (23 MHz), ~ 39days

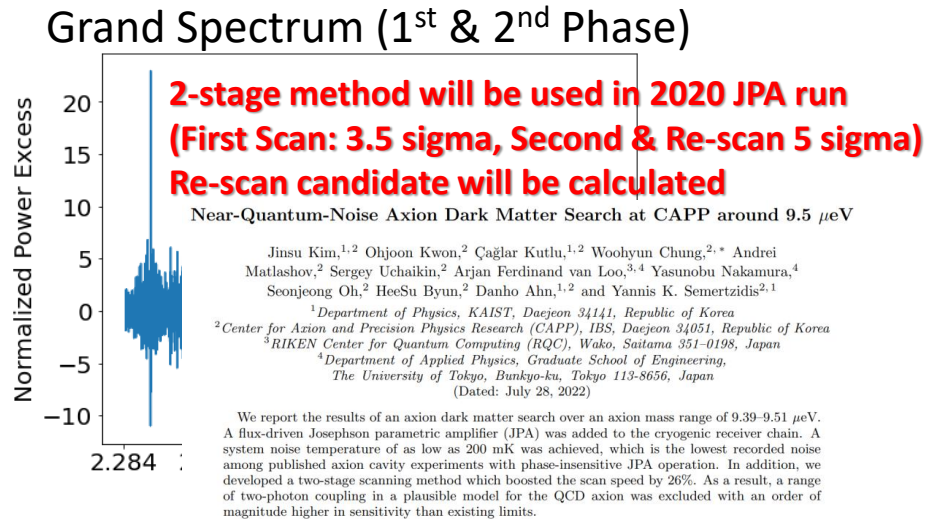
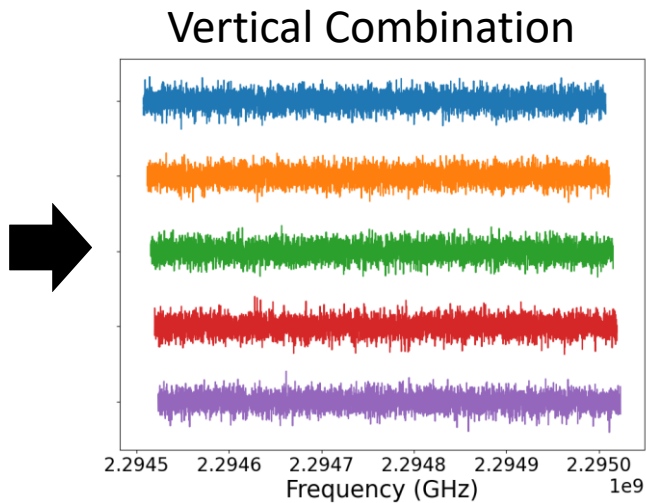
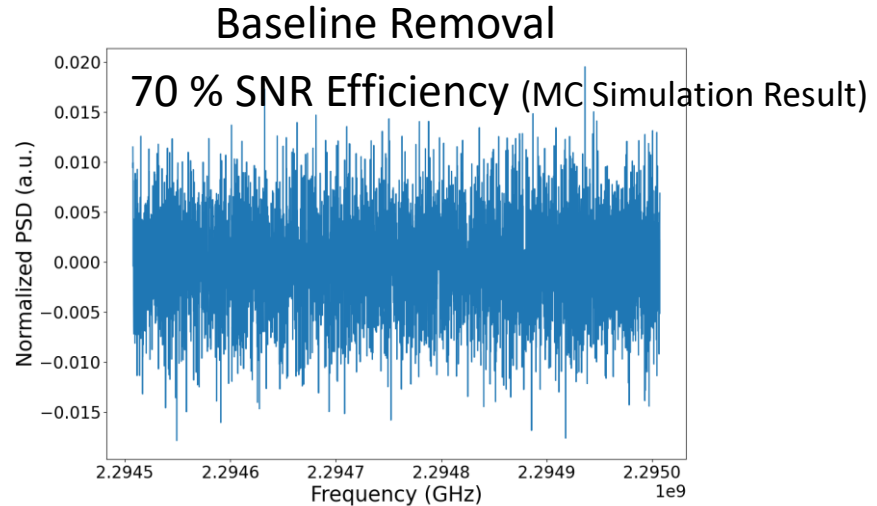
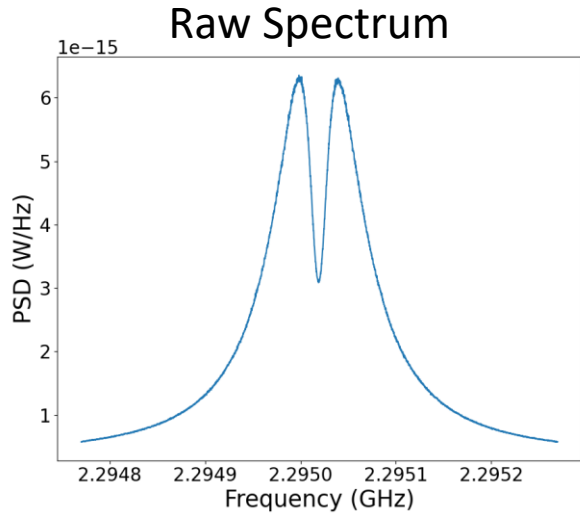
- 1st phase (2284 – 2295 MHz)
 - Oct 7 ~ Oct 16, 2021
- 2nd phase (2284 – 2295 MHz)
 - Oct 26 ~ Nov 4, 2021
- 3rd phase (2272 – 2284 MHz)
 - Nov 5 ~ Nov 26, 2021
- Re-scan
 - Jun 20 ~, 2022

Total 8077 spectra

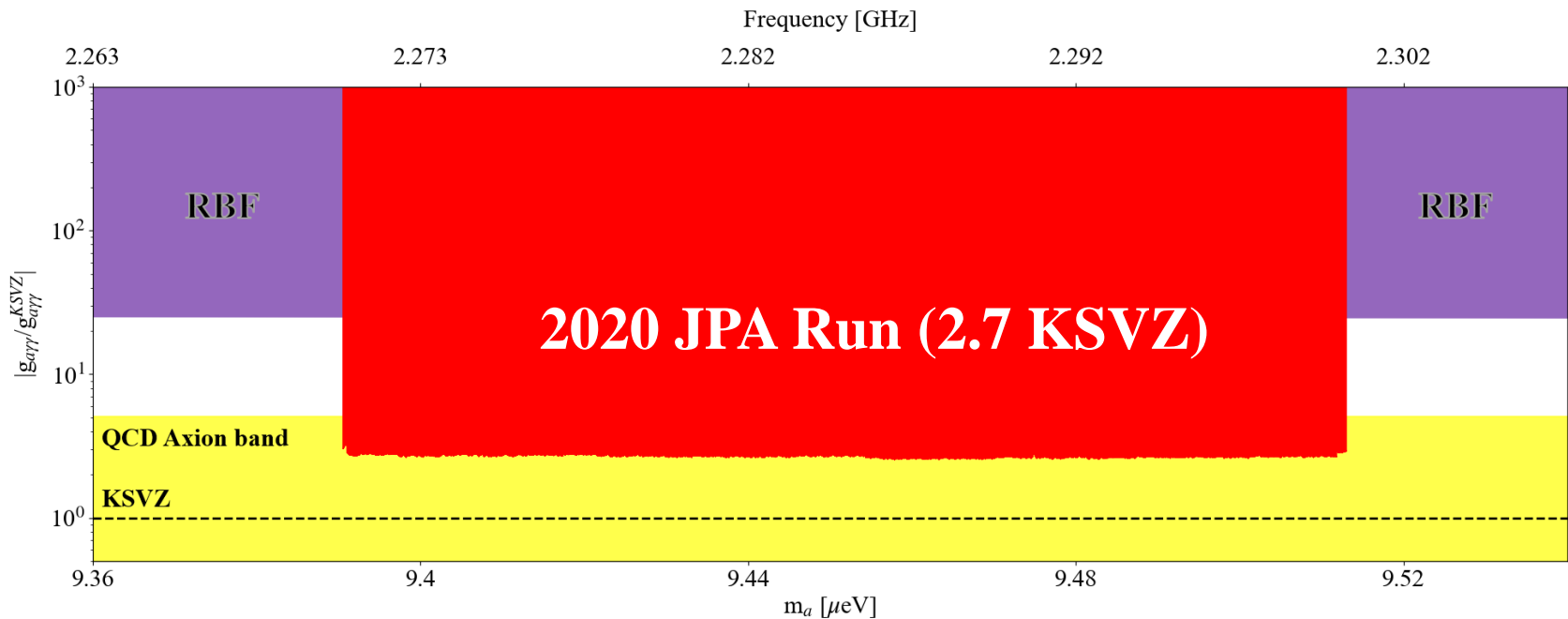
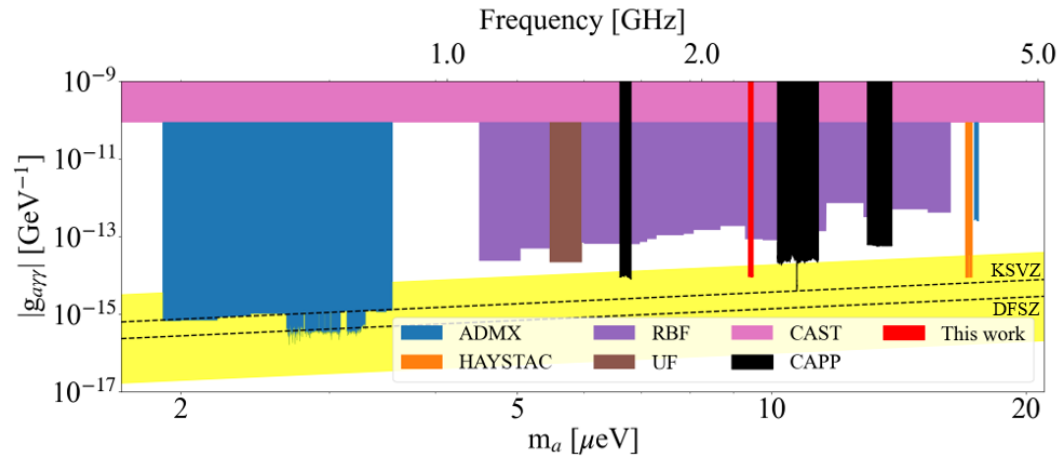
Analysis



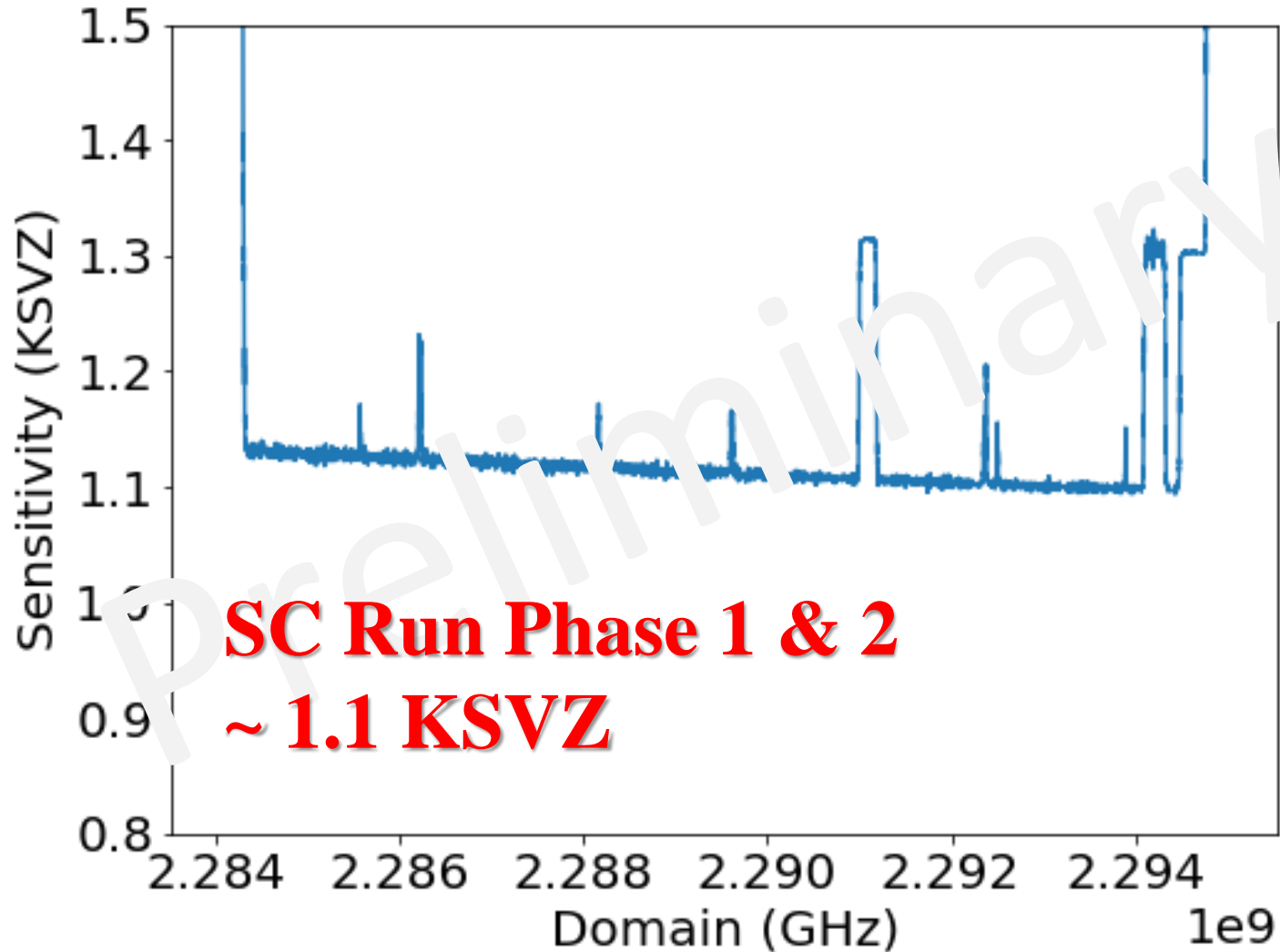
Analysis



Data & Exclusion Plot

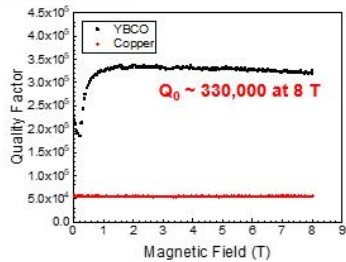
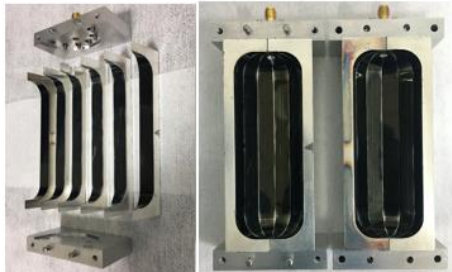


Data & Exclusion Plot

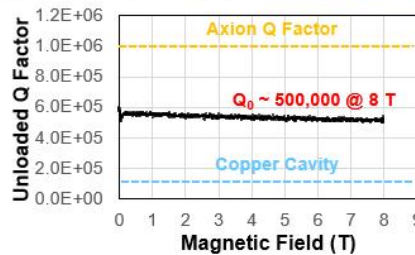
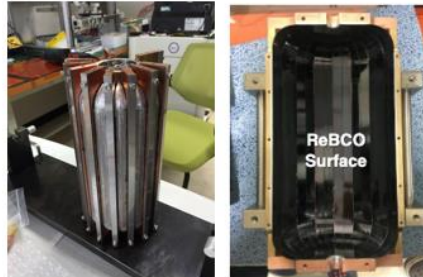


History of Superconducting Cavity R&D

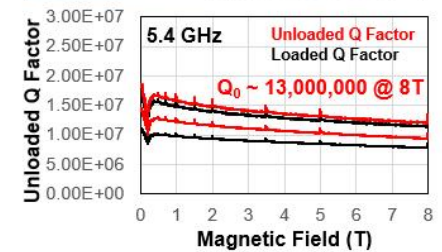
First Gen. (6.9 GHz)



Second Gen. (2.3 GHz)

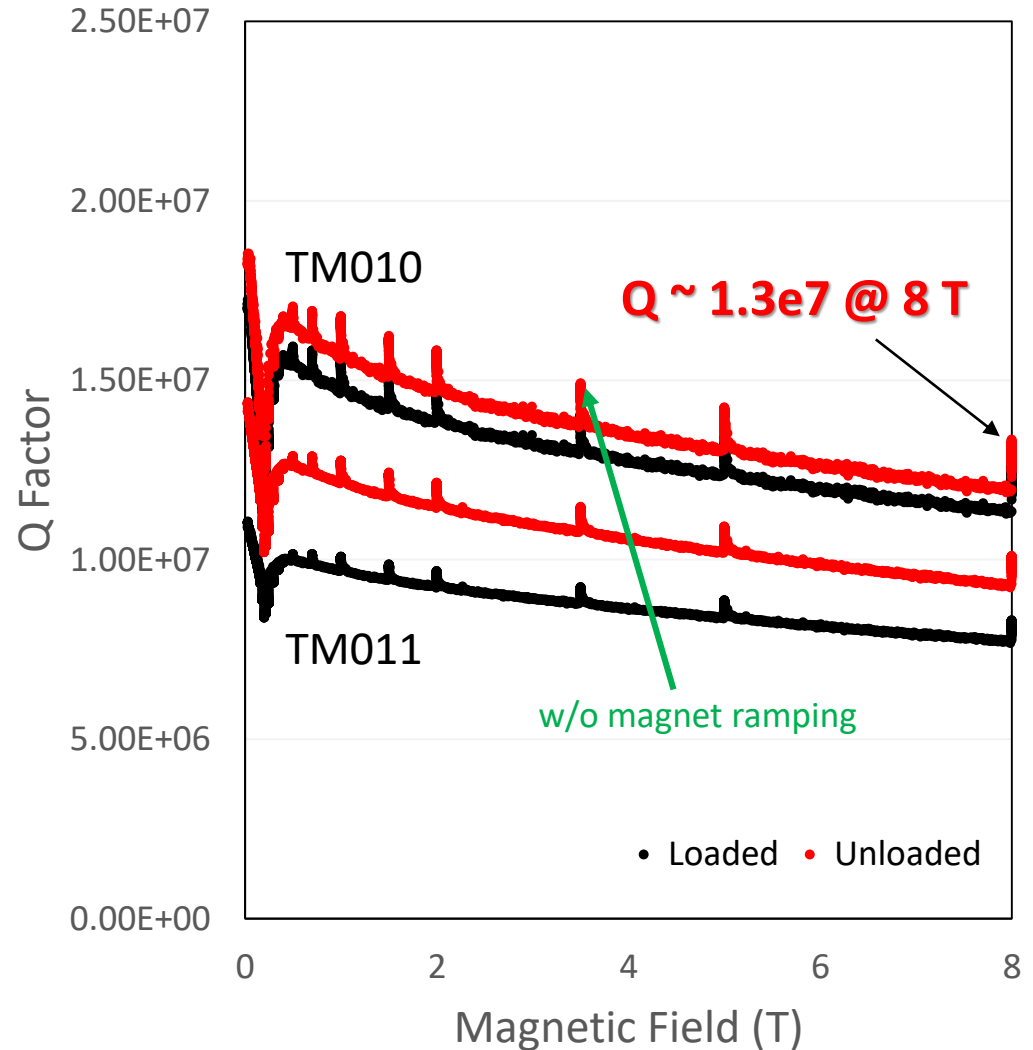
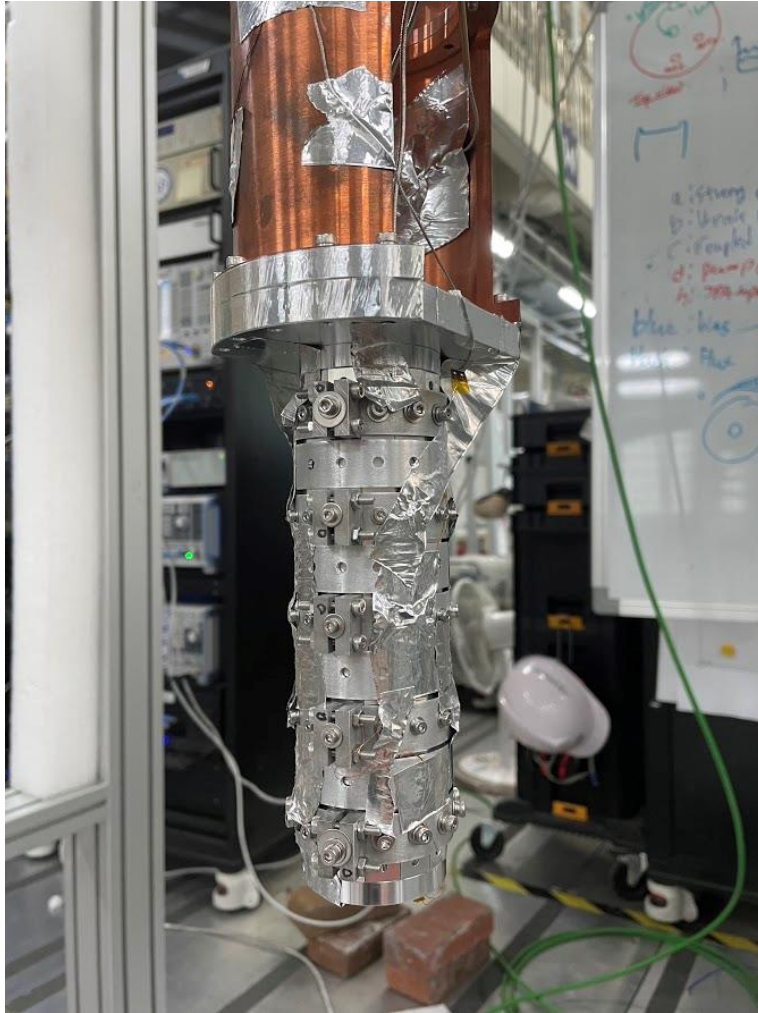


Third Gen. (2.2 GHz & 5.4 GHz)



Generation	Material	Substrate	Volume [liters]	Frequency [GHz]	Q-factor
1 st Gen	YBCO	NiW	0.3	6.9	150,000 @ 8 T
					330,000 @ 8 T
2 nd Gen	GdBCO	Hastelloy	1.5	2.3	~ 500,000 @ 8 T
3 rd Gen	EuBCO + APC	Hastelloy	1.5	2.2	4,500,000 @ 0 T Waiting for Magnet Test
	EuBCO + APC	Hastelloy	0.2	5.4	~ 13,000,000 @ 8 T

13 Million Q Factor Cavity at 8 T



13 Million Q Factor Cavity at 8 T



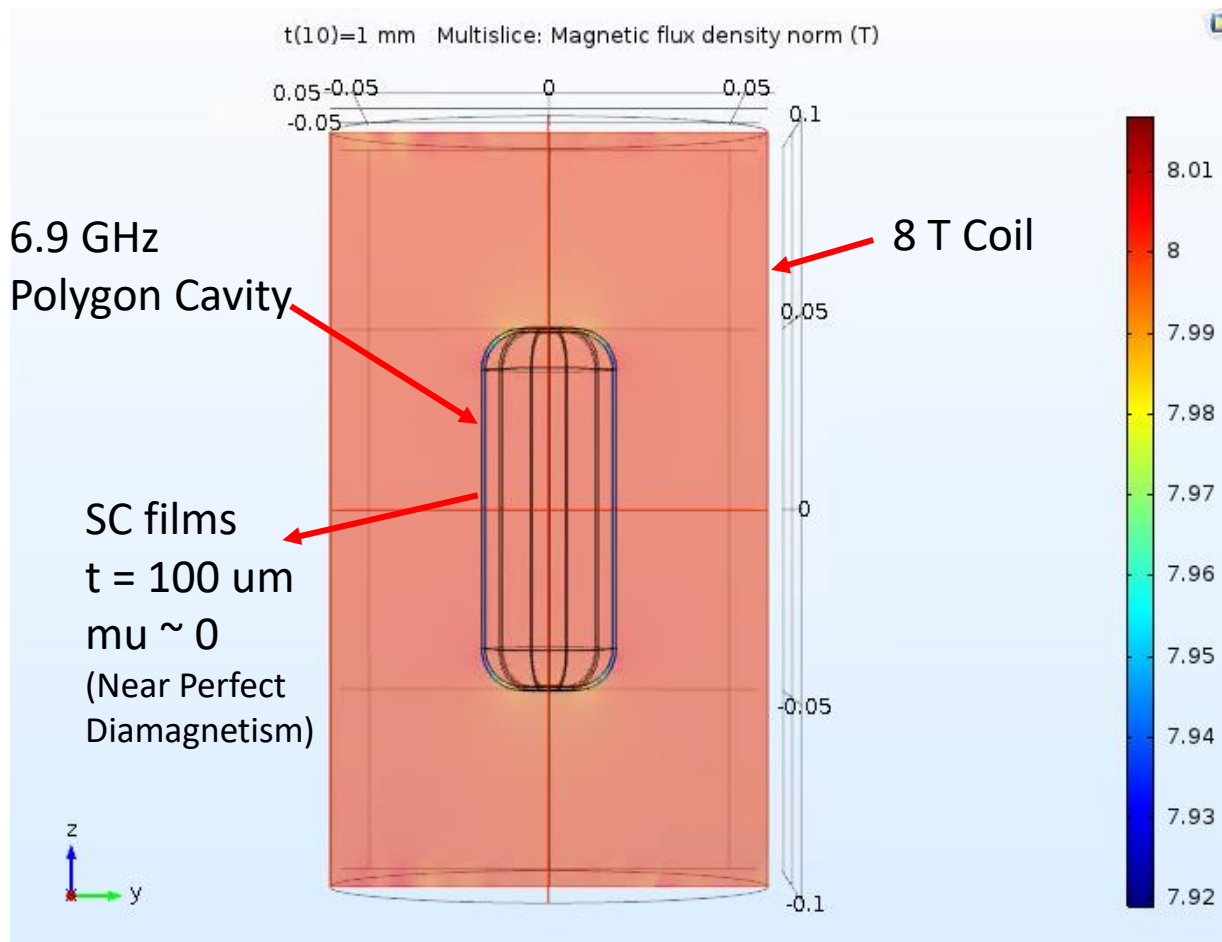
- The result shows that HTS cavity can reach 10 times larger than axion quality factor ($\sim 10^6$).
- If we use next generation cavities, the scan rate will be more than 50 times bigger than copper cavities.
- **CAPP is also planning to construct 36 liter HTS cavity for CAPP-12TB.**

Summary

- Superconducting Cavity R&D at CAPP aims to enhance axion search with a high Q factor cavity using superconductors.
- ReBCO is one of the most promising materials for realizing a high Q cavity in a high magnetic field.
- CAPP successfully developed a half-million Q factor ReBCO cavity with a 2.3 GHz resonance frequency working in an 8 T magnetic field.
- The physics data from the 2.3 GHz ReBCO cavity was successfully taken.
- CAPP-PACE team is now planning to finalize analysis and take rescan data.
- Recently, CAPP developed 13 M Q factor cavity.
- Next generation cavities are waiting for the experiments.
 - Plan for developing high-temperature superconducting cavity for 12 TB magnet

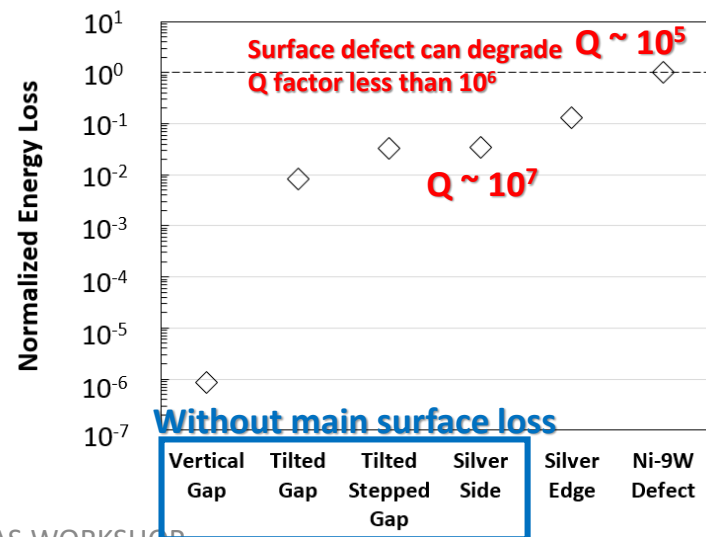
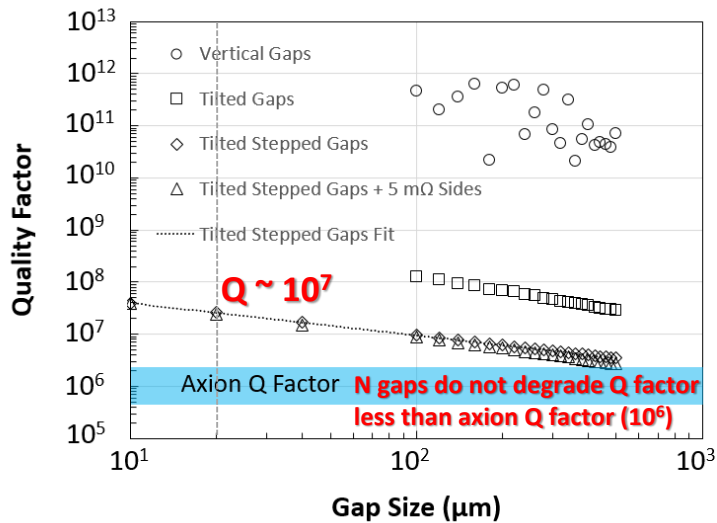
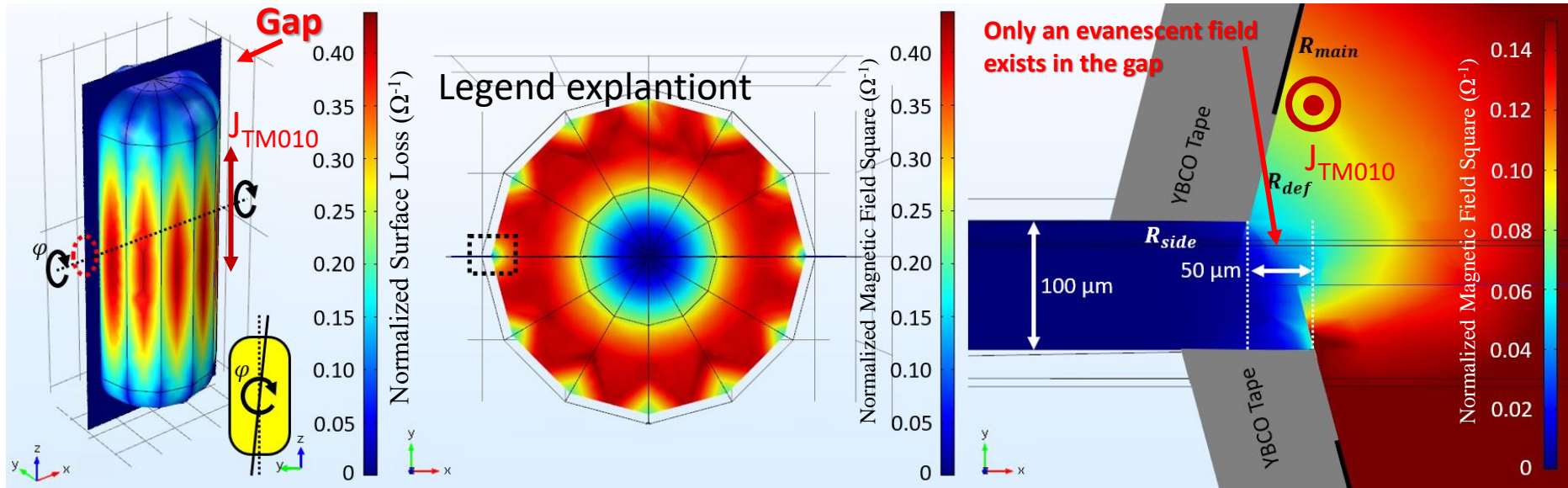
Stay Tuned!

Magnetic Field in a Superconducting Cavity



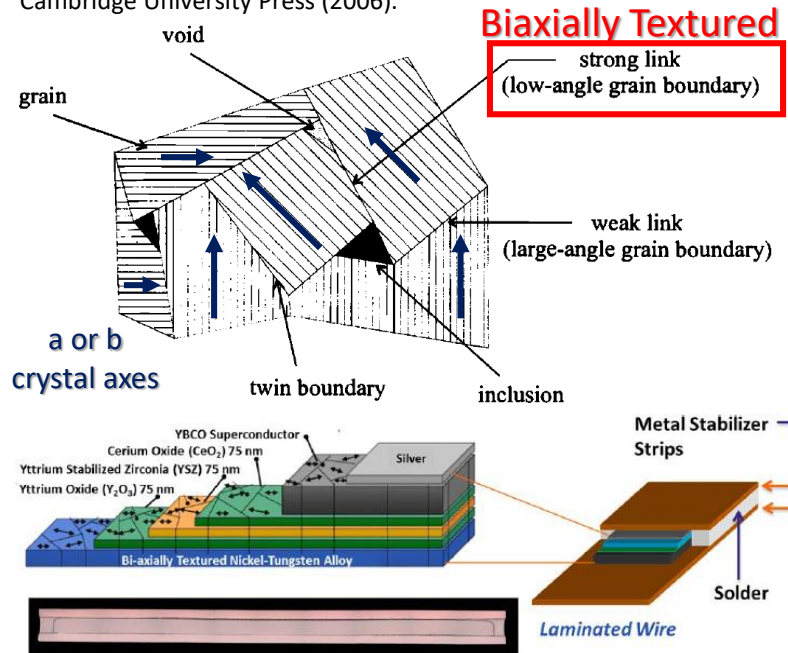
- Simulation Situation: Polygon Shell with 100 μm Perfect Superconductor
- **$\Delta B_{avg}/B_{avg} \sim 10^{-4}$ even with over-estimated condition of shielding**
- Actual Situation: 1 – 5 μm Superconducting Film & Non-Perfect Diamagnetism

N Gaps Do Not Degrade Q_{TM010}

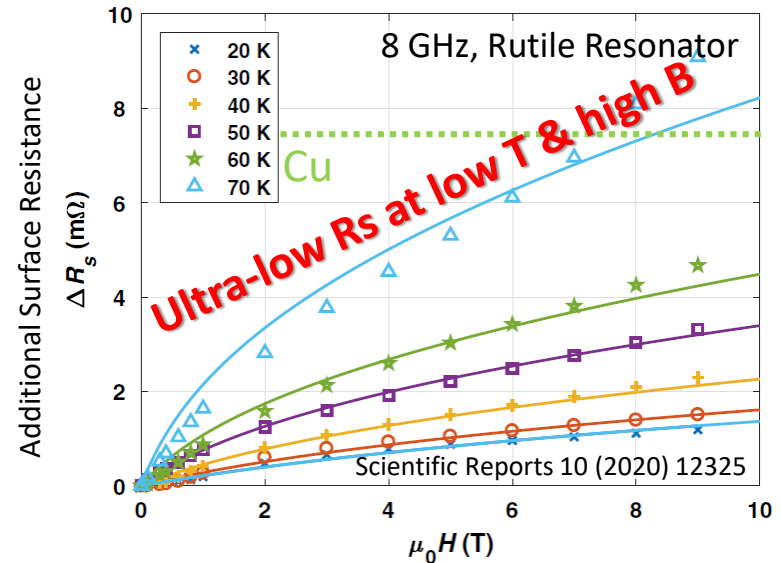


Biaxially-Textured ReBCO

M. J. Lancaster, "Passive microwave device applications of HTS", Cambridge University Press (2006).



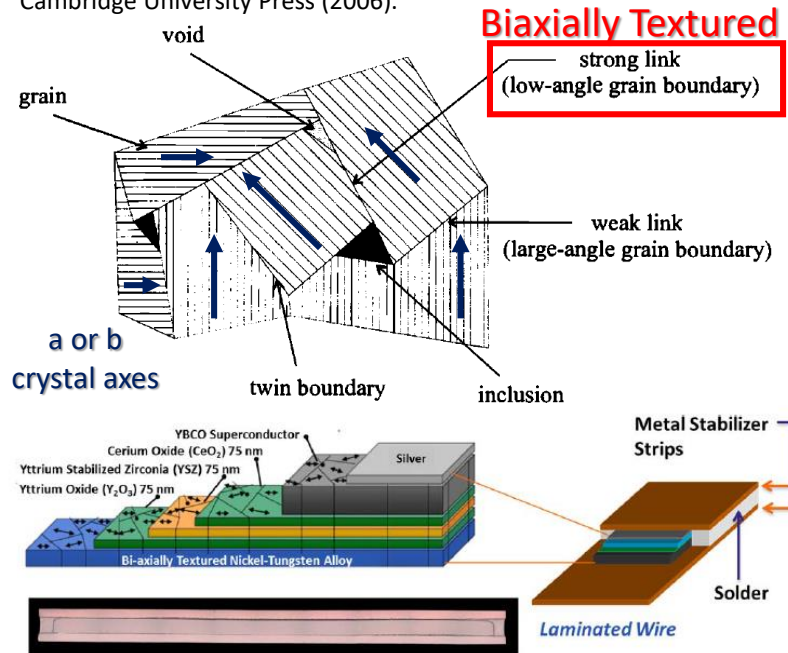
IEEE Trans. Appl. Supercond. 23 (2013) 6601205



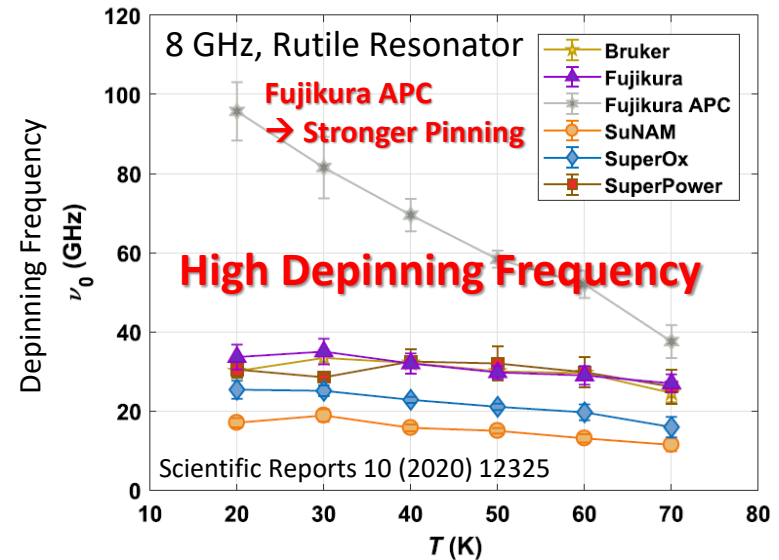
- Biaxial texture is essential to avoid weak links.
 - Weak links at grain boundaries degrades surface resistance.
 - Biaxially-textured ReBCO films show low surface resistance at high magnetic field
 - Biaxially-textured ReBCO films show high depinning frequency.
- Many providers can produce biaxially-textured ReBCO film.

Biaxially-Textured ReBCO

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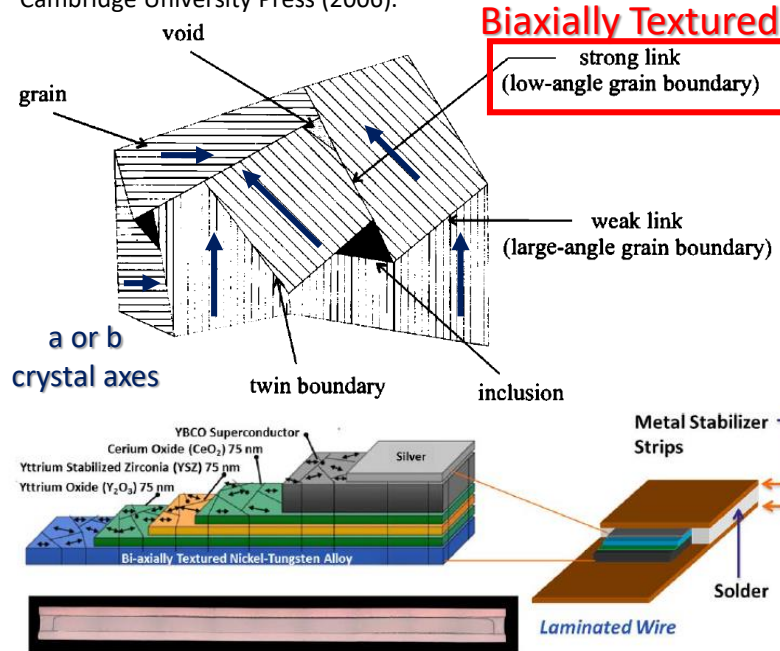
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Table 1. Coated conductor architecture for the different providers. The different growth methods are pulsed laser deposition (PLD), double disordered REBCO layer by PLD (DD-PLD) reactive co-evaporation by deposition and reaction (RCE-DR), metalorganic chemical vapor deposition (MOCVD) and electron-beam physical vapor deposition (EB-PVD).

Many Providers

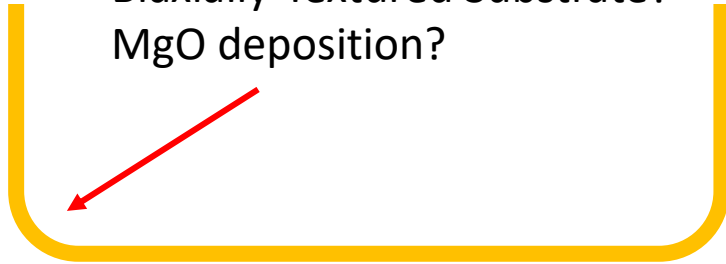
	Rare-earth	Nano-inclusions	REBCO thickness (μm)	Growth method
Bruker	Y	BaZrO ₃	1.6	DD-PLD
Fujikura (APC)	Gd	None (BaHfO ₃)	1.8	PLD
Sunam	Gd	None	1.6	RCE-DR
SuperOx	Gd	None	0.9	PLD
SuperPower	Y,Gd	BaZrO ₃	1.5	MOCVD
Theva	Gd	None	3	EB-PVD

SUST 32 (2019) 094006

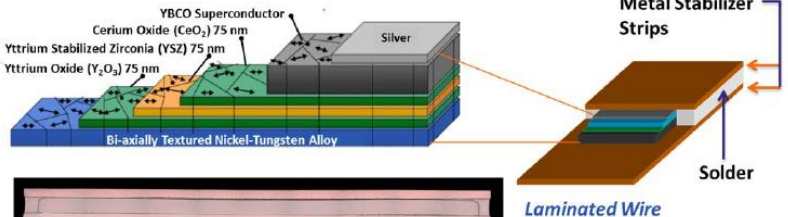
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Various Deposition Method for ReBCO

Ion-beam?
 Biaxially-Textured Substrate?
 MgO deposition?

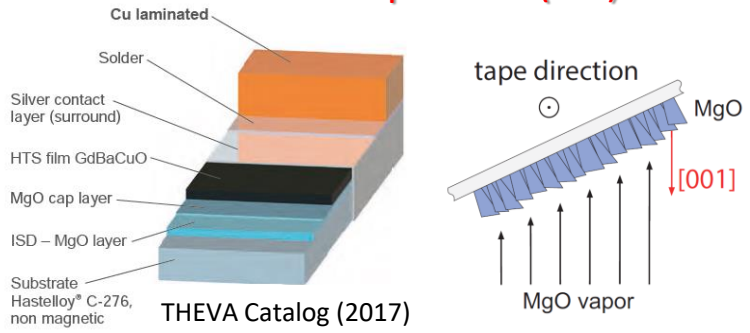


Rolling-Assisted Biaxially Textured Substrates (RABiTS)



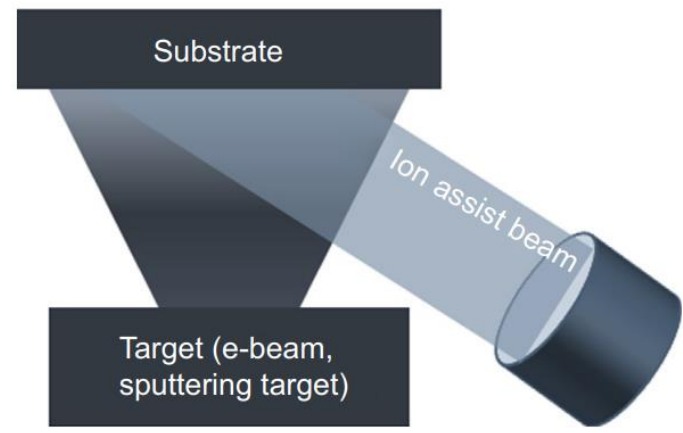
IEEE Trans. Appl. Supercond. 23 (2013) 6601205

Inclined-Substrate Deposition (ISD)



THEVA Catalog (2017)

Ion-Beam Assisted Deposition (IBAD)



Superconductors in the Power Grid, Elsevier (2015)

- Directly forming a biaxially-textured ReBCO film on the deeply concaved inner surface of the cavities is difficult.
- **Can we make a cavity with ReBCO tapes?**